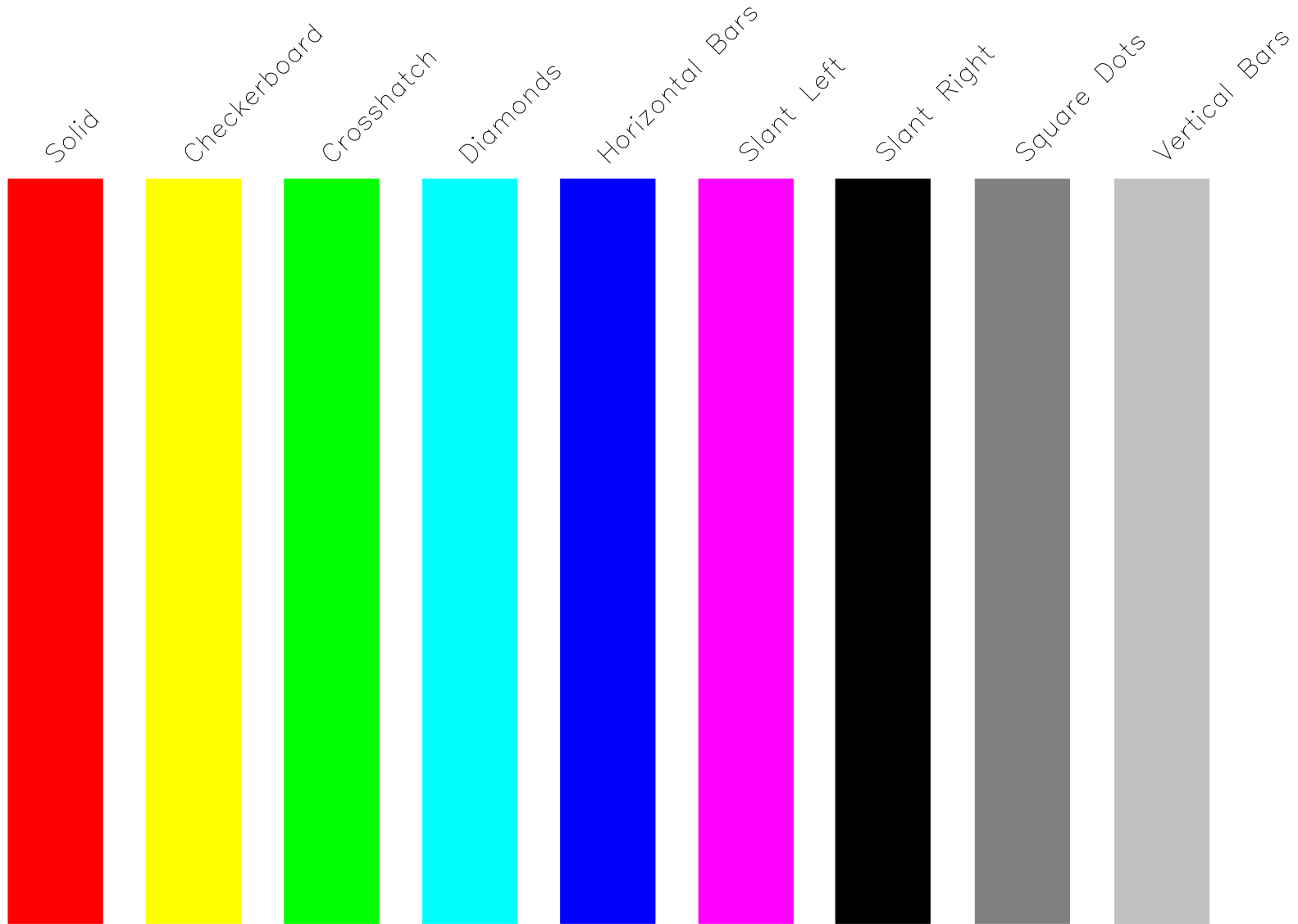
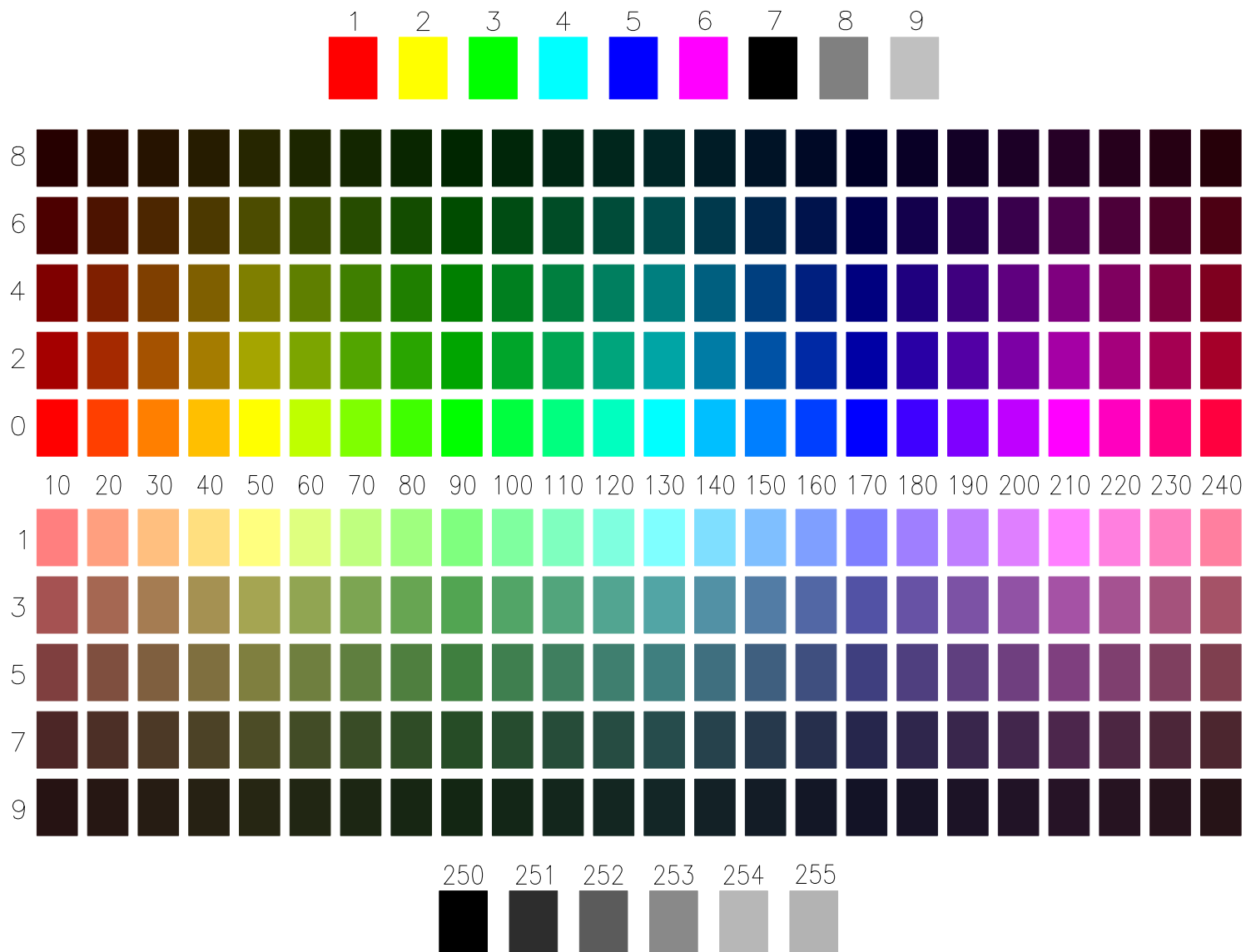


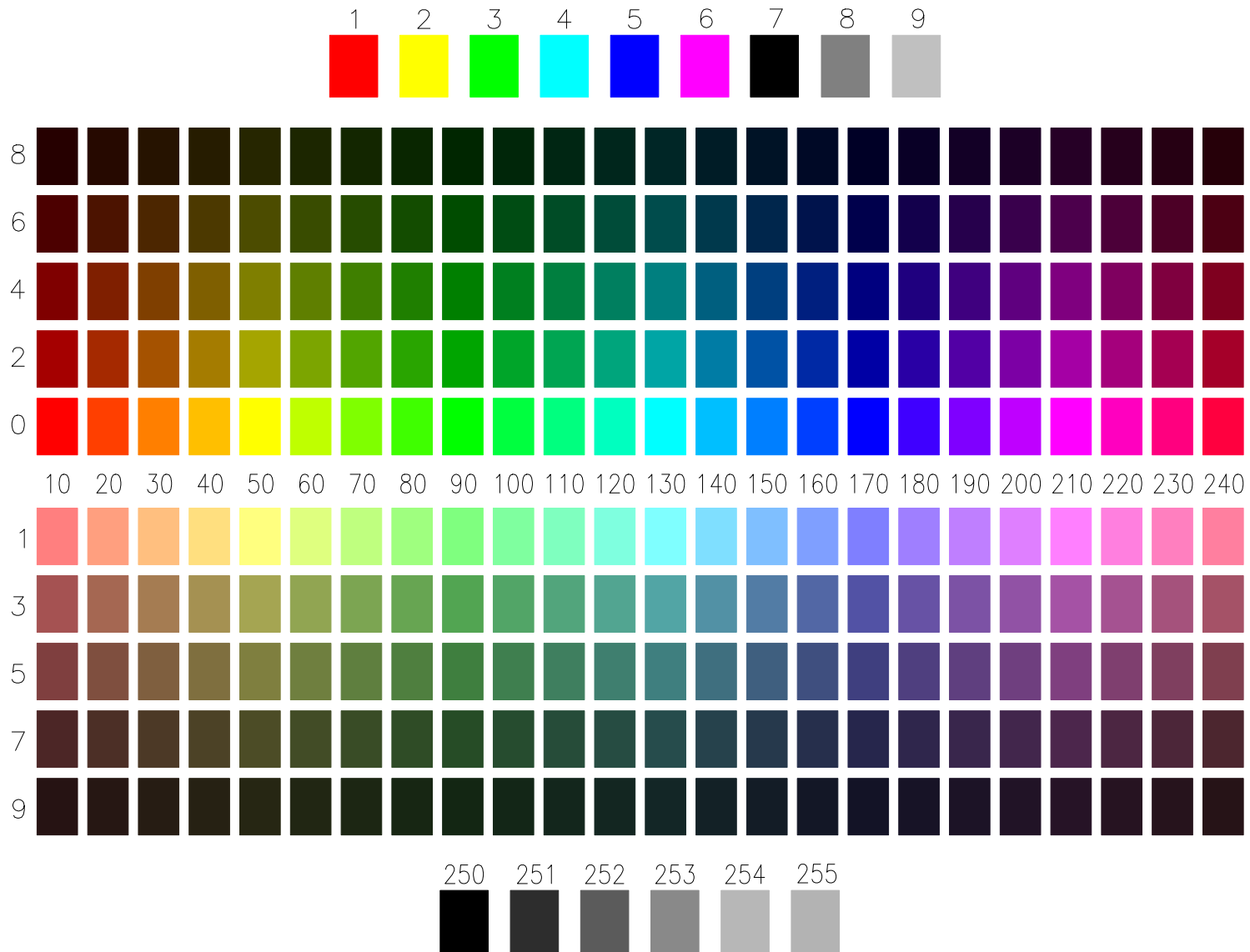
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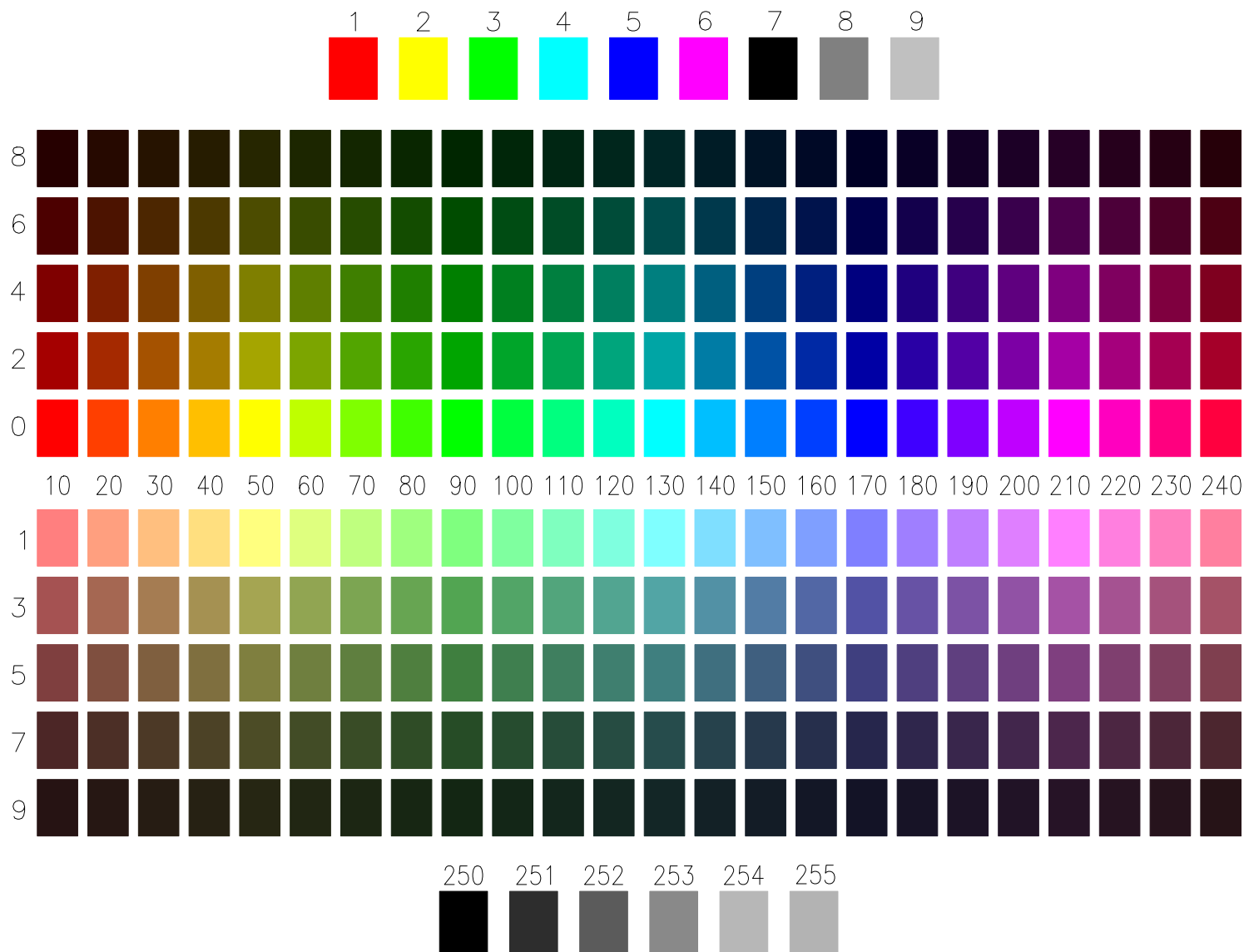
Grayscale



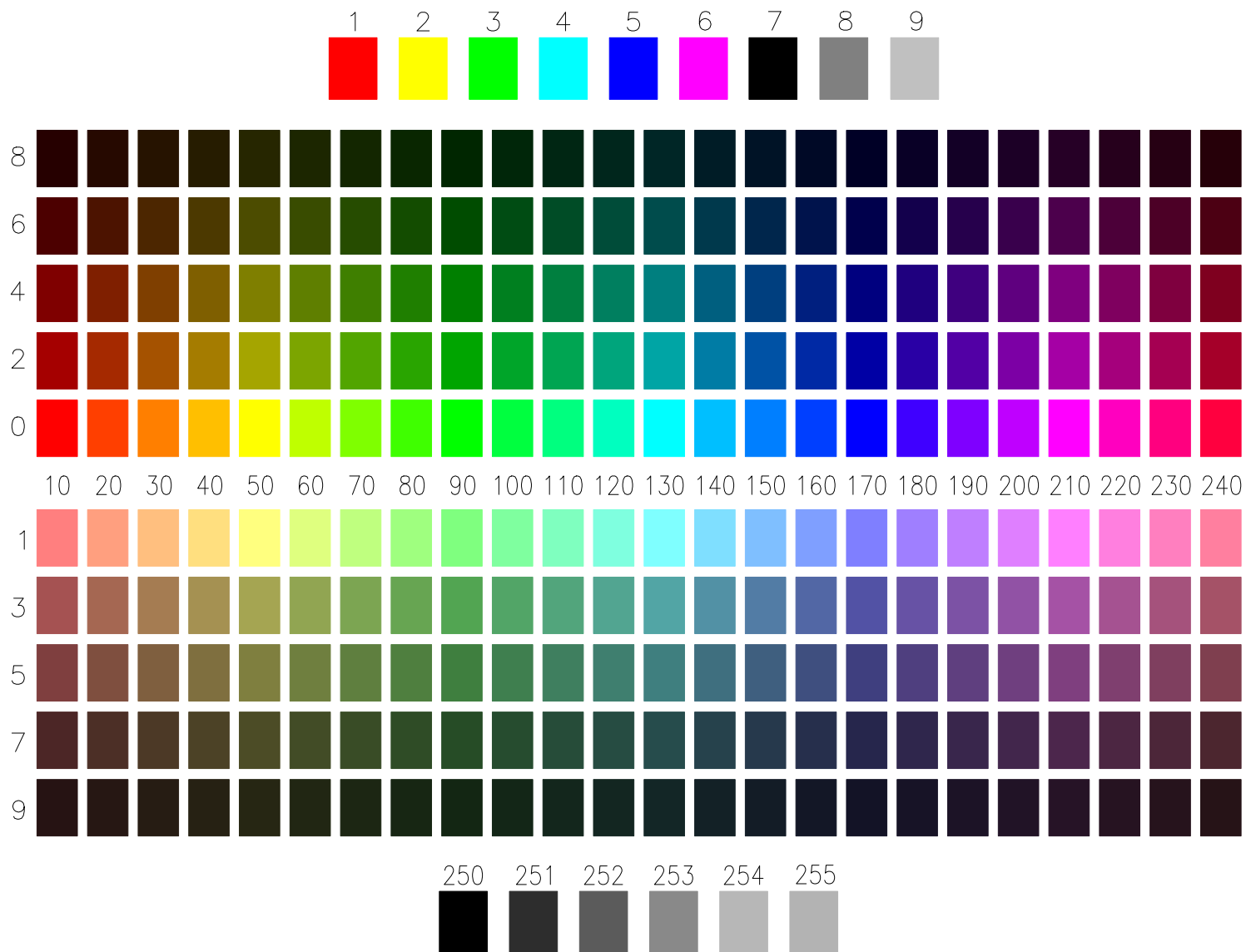
Screening - 100%



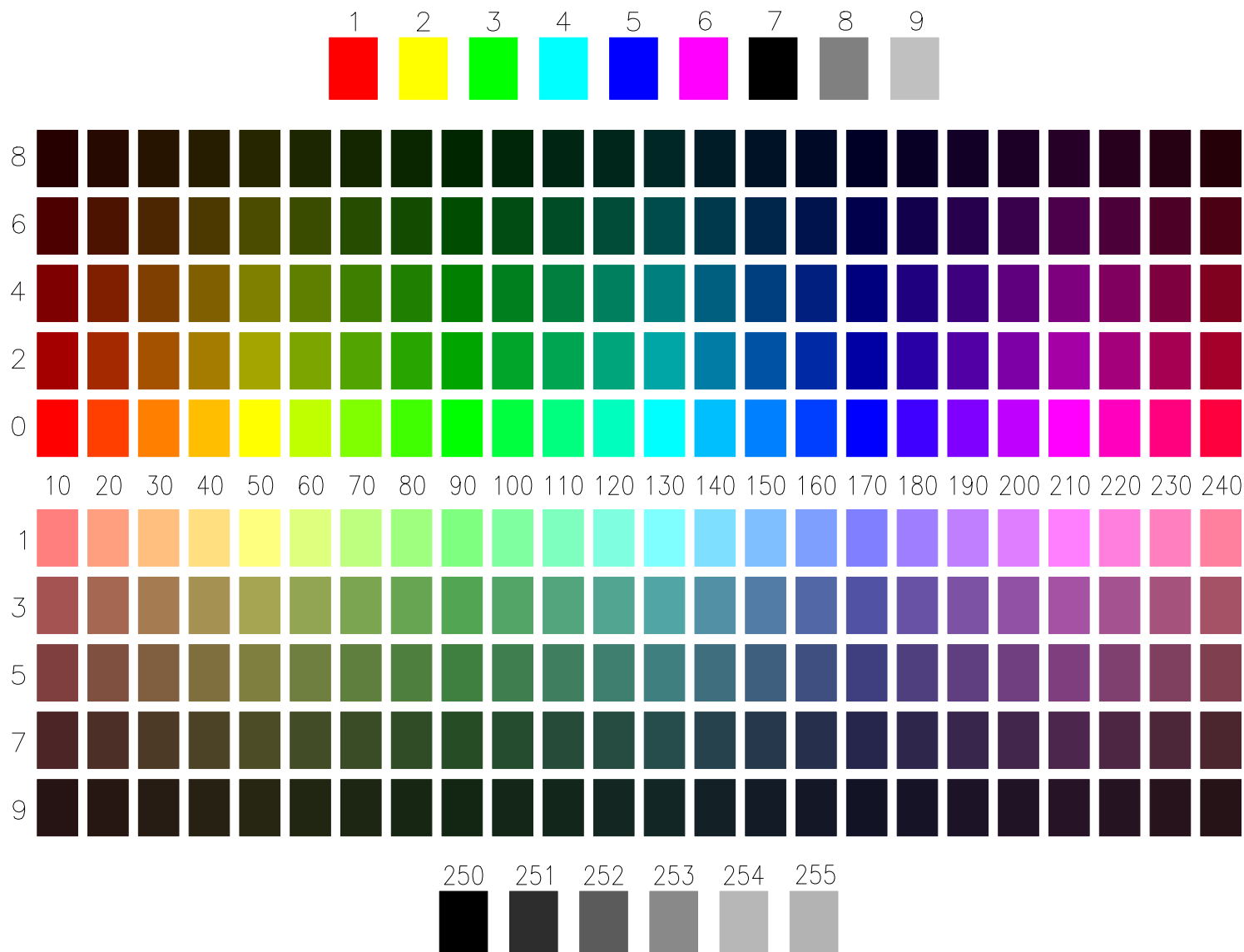
Screening - 25%

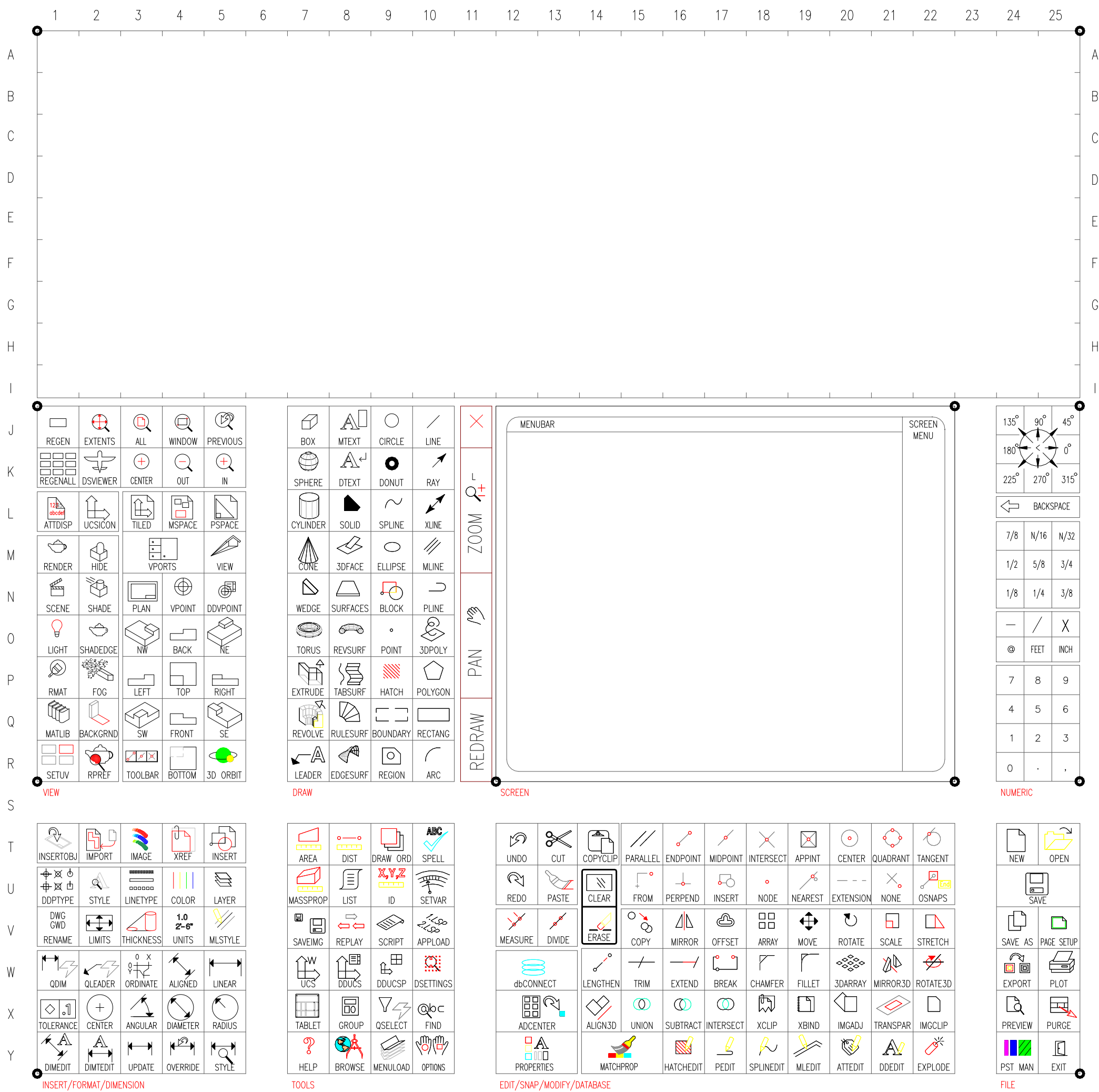


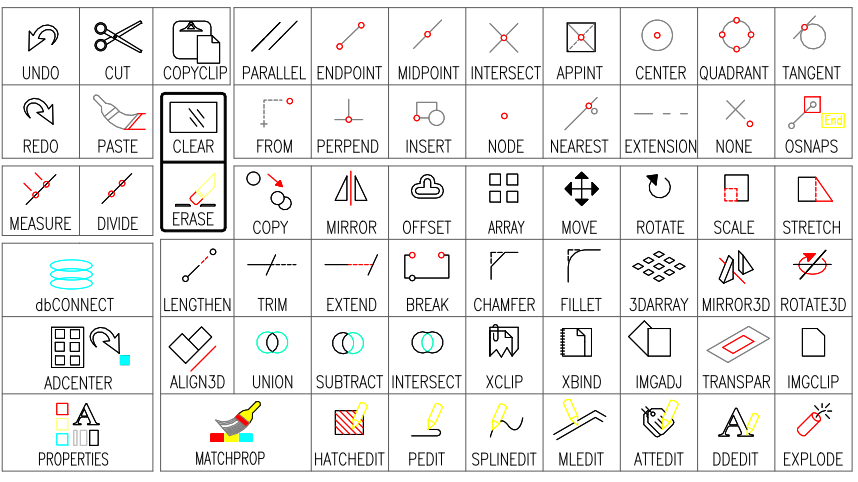
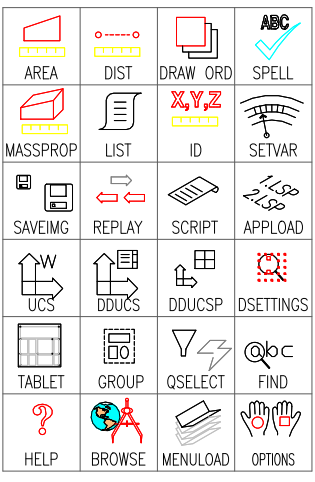
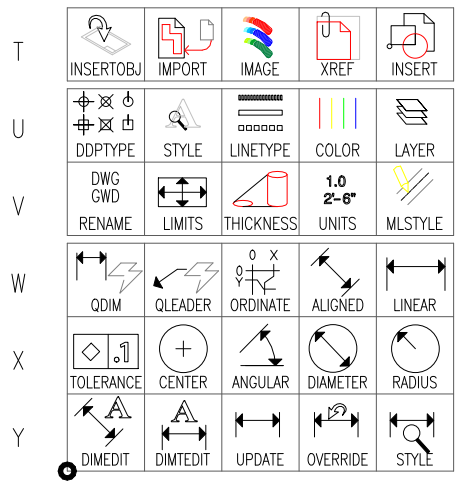
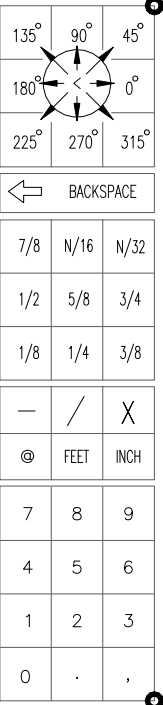
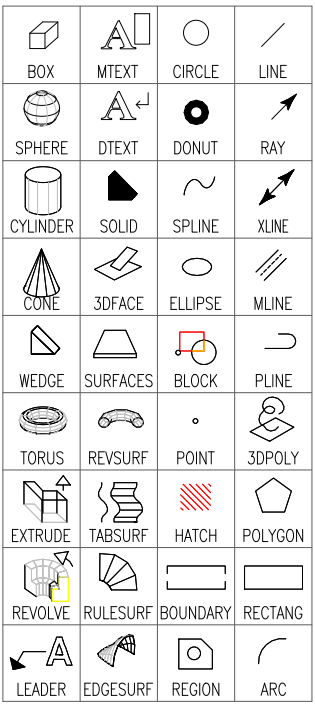
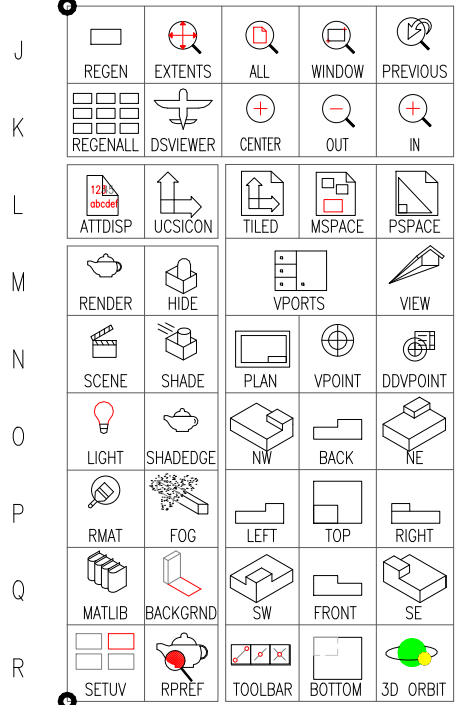
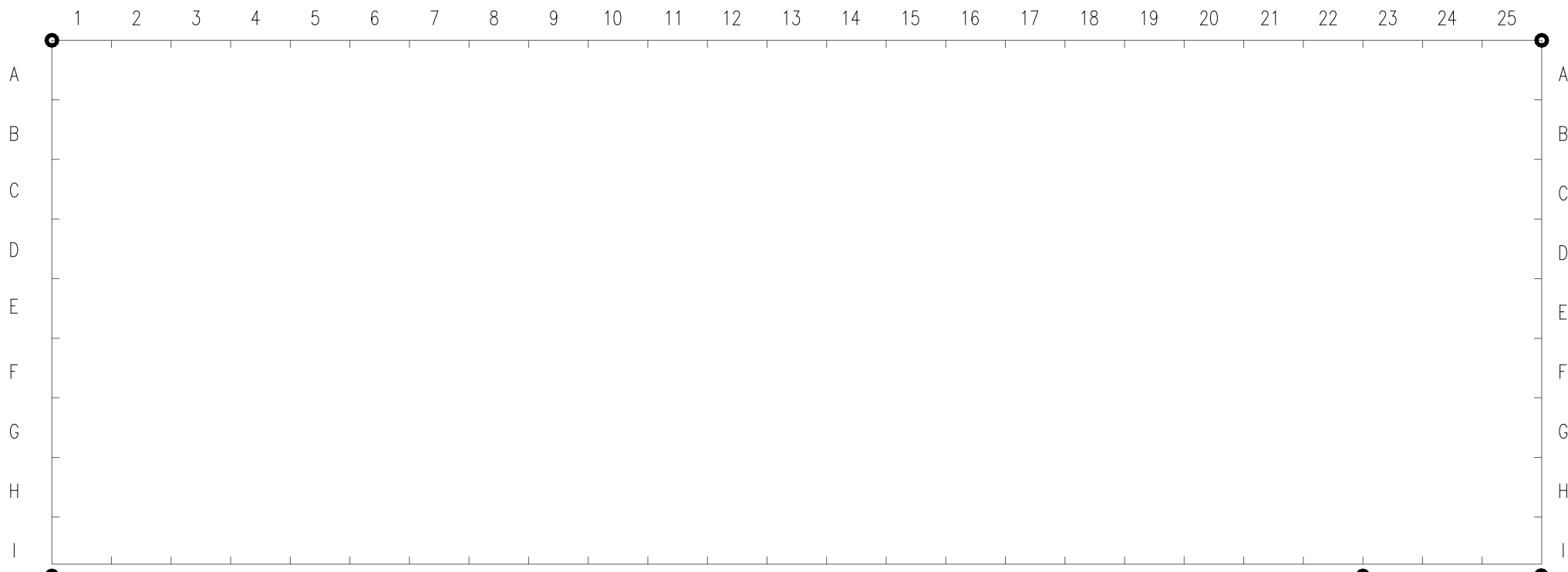
Screening - 50%



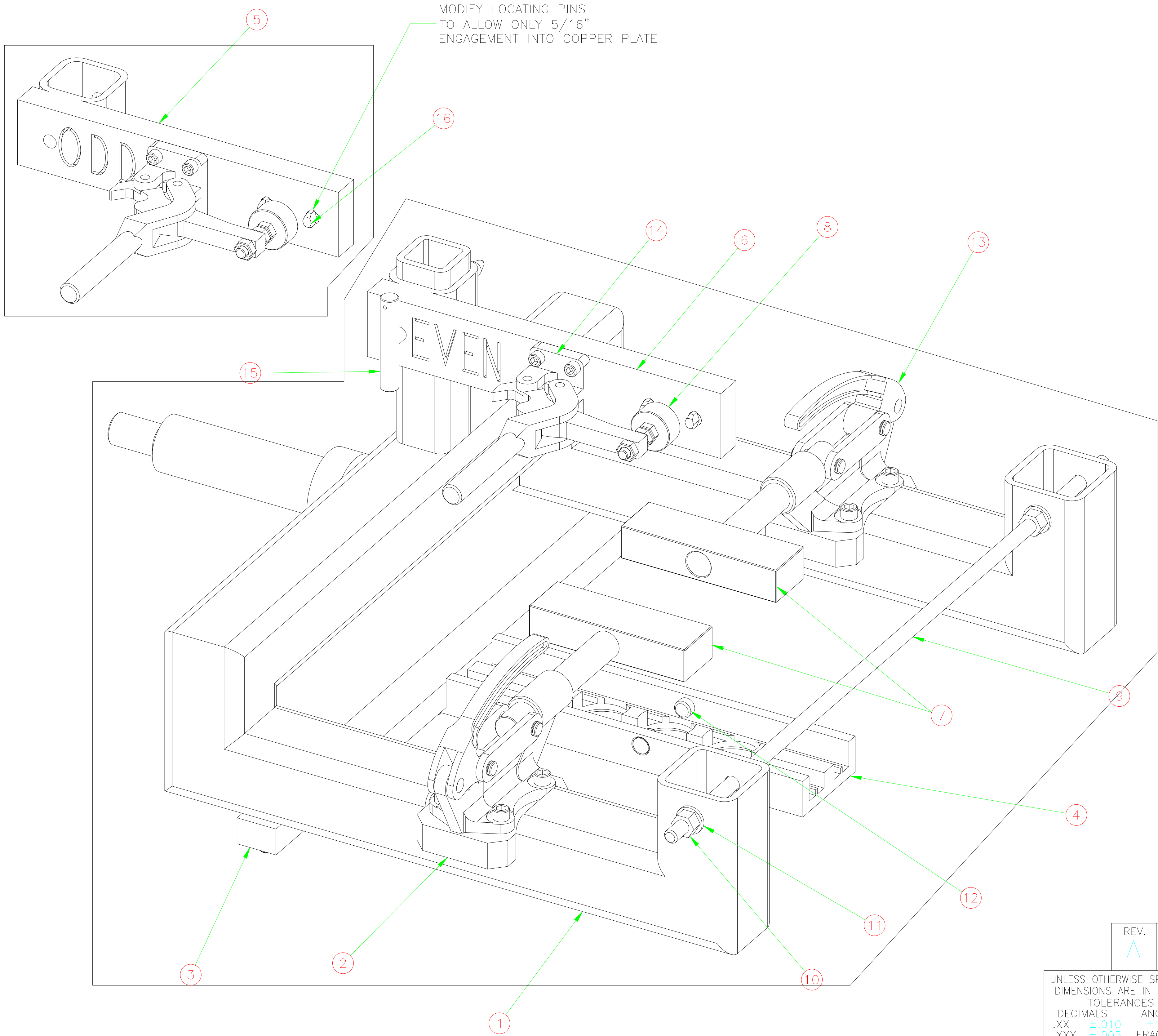
Screening - 75%







REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE



16	4	CL-6-DPZ (CARR LANE)	Diamond Locating Pin
15	1	CL-14-TP (CARR LANE)	ø1/2" 6" Long Locating "t" Pin
14	2	CL-100-VCC (CARR LANE)	1000 Lbs CAM Action CLAMP
13	2	CL-650-SPC (CARR LANE)	16,000 Lbs Push/Pull Clamp
12	2	-	ø5/8" x 1" Long Dowell Pin
11	4	06891253 (MSC)	1/2" Extra Thick Flat Washer
10	4	82428251 (MSC)	1/2-20 Flange Nut
9	1	06056584 (MSC)	1/2-20 304 Stainless Steel threaded Rod
8	2	P-WFUF-FTN-175-008	TOP PLATE Clamping Blocks
7	2	P-WFUF-FTN-175-007	Side Clamping Blocks
6	1	P-WFUF-FTN-175-006	Plate Locator for even number of Fingers on Casting
5	1	P-WFUF-FTN-175-005	Plate Locator for Odd Number of fingerson Casting
4	1	P-WFUF-FTN-175-004	Casting Locator & Support
3	1	P-WFUF-FTN-175-003	Casting Support Mounting Bar
2	2	P-WFUF-FTN-175-002	Side ClampMounting Blocks
1	1	P-WFUF-FTN-175-001	Upper Frame Weldment
ITEM	QTY	PART NO.	Description

PARTS LIST

REV.	SIZE
A	D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
TOLERANCES		
DECIMALS	ANGULAR	
.XX ±.010	±1/2°	
.XXX ±.005	FRACTIONS	
.XXXX ±.0005	±1/64	
MATERIAL		
ASSEMBLY		
TREATMENT		
FINISH		

DO NOT SCALE DRAWING		
DRAWN	J. YOUNG	DATE 1-18-02
CHECK		
ENG	HIELSCHER	
PRÓD		
QC		
MFG		
TOOLING		

HOMAG
MFG.
COMPANY

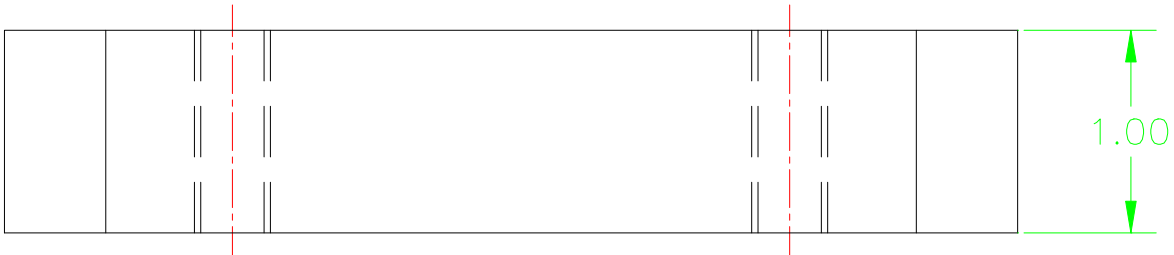
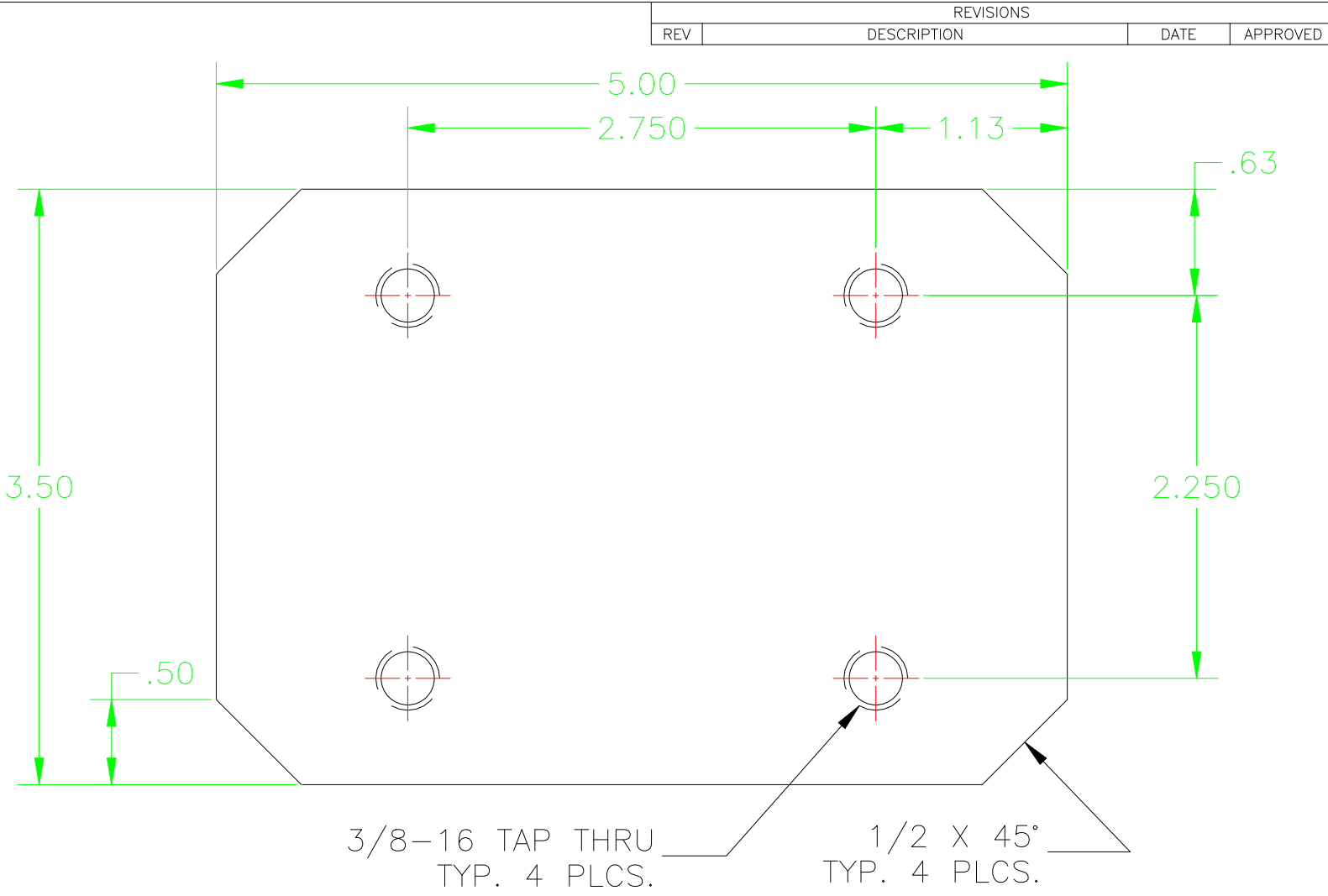
ORMOND BEACH, FL.

UPPER FRAME ASSEMBLY
3D PERSPECTIVE VIEW

DWG. NO.	A-WFUF-FTN-175-001	
SCALE:	NTS	
SHEET	1	OF 1

1. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:
UNLESS OTHERWISE NOTED



1.00

1. REMOVE ALL BURRS
AND SHARP EDGES.

NOTES:
UNLESS OTHERWISE NOTED

REV.
A

SIZE
A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX ±.010 .XXX ±.005 .XXXX ±.0005
ANGULAR ±1/2° ±1/64

DO NOT SCALE DRAWING
DRAWN J. YOUNG
CHECK
ENG HIELSCHER
PROD
QC
MFG
TOOLING

DATE
1-16-02

TITLE:
MOUNTING BLOCK
SIDE CLAMP

DWG. NO.
P-WFUF-FTN175-002

SCALE: 1/1

ACAD FILE:

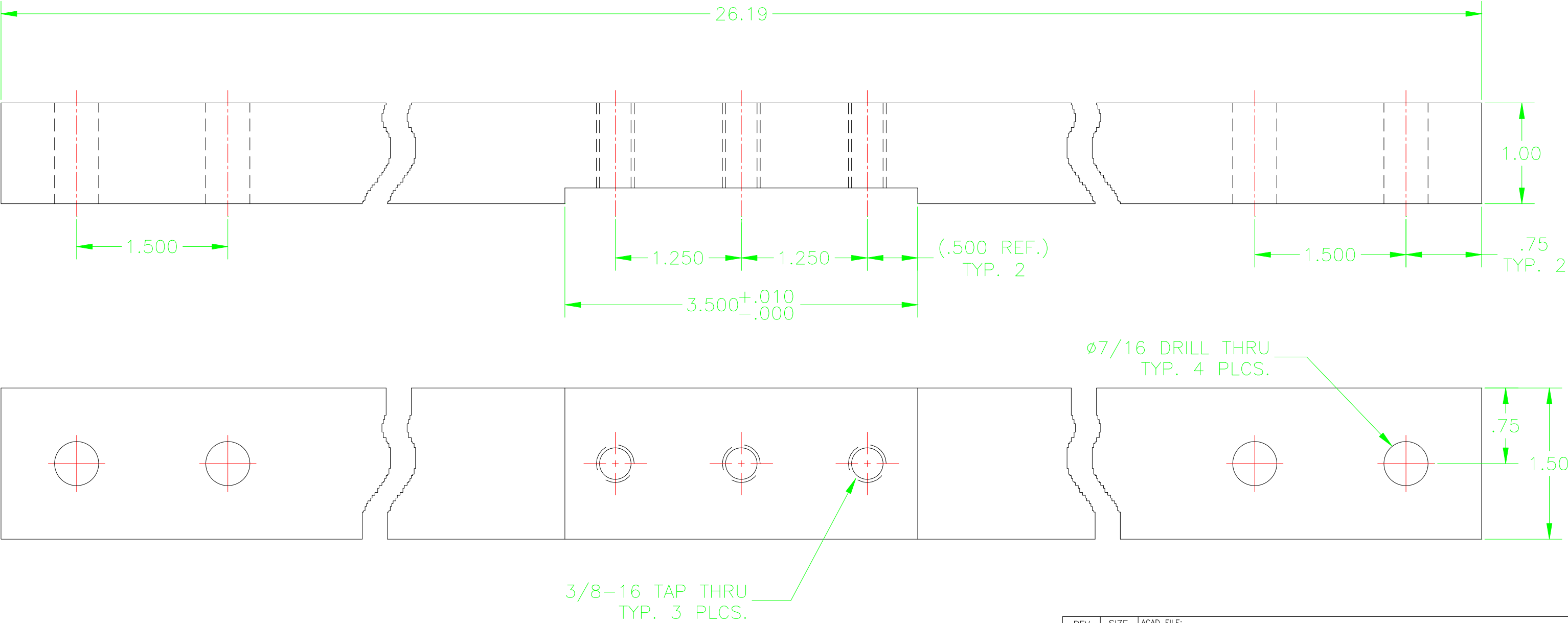
PARTS LIST

HOMAG
MFG.
COMPANY

ORMOND BEACH, FL.


SHEET 1 OF 1

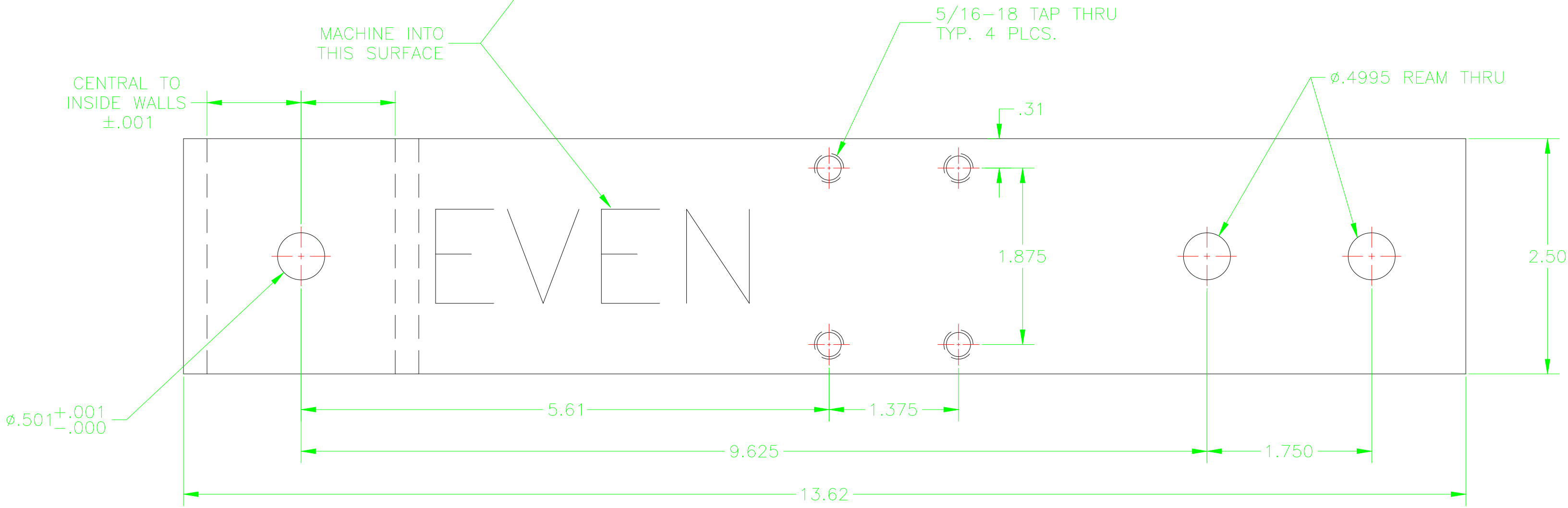
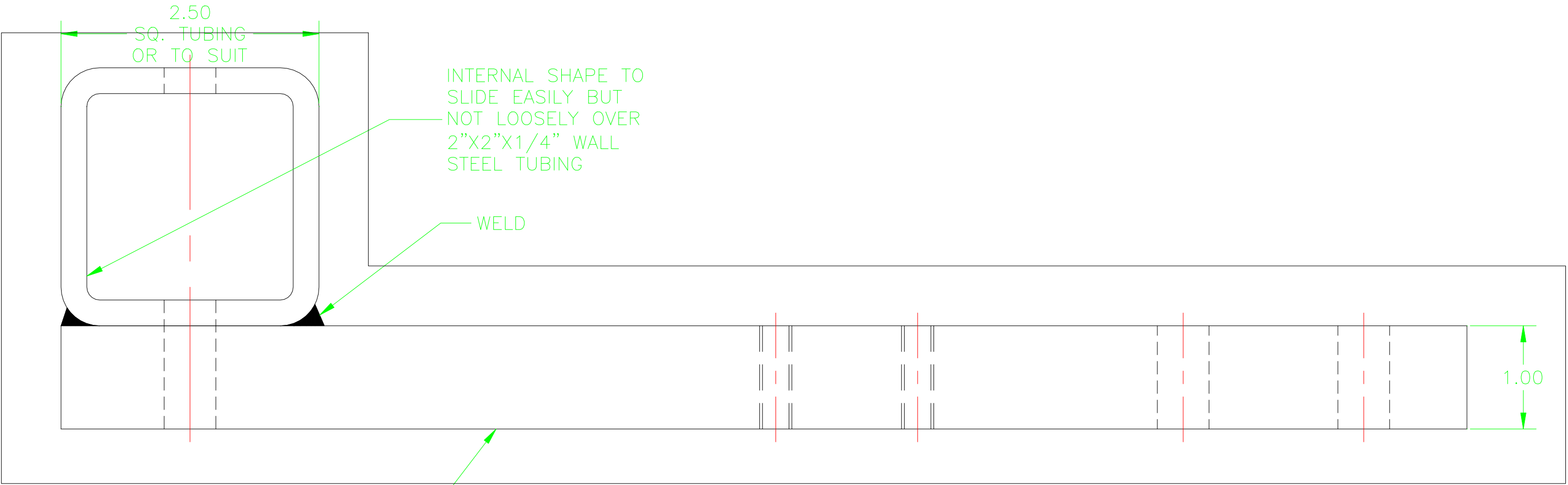
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE



1. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:
UNLESS OTHERWISE NOTED

REV.	SIZE	ACAD FILE:		
A	B			
<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.010 .XXX ±.005 .XXXX ±.0005 ANGULAR ±1/2° FRACTIONS ±1/64</div> <div>MATERIAL C.R.S.</div> <div>TREATMENT</div> <div>FINISH</div>		DO NOT SCALE DRAWING		<div> HOMAG MFG. COMPANY ORMOND BEACH, FL.</div> <div>TITLE: MOUNTING BAR CASTING SUPPORT</div> <div>DWG. NO. P-WFUF-FTN175-003</div> <div>SCALE: 1/1</div>
		DRAWN	DATE	
		J. YOUNG	1-16-02	
		CHECK		
		ENG	HIELSCHER	
		PROD		
		QC		
		MFG		
		TOOLING		
		SHEET 1 OF 1		



1. REMOVE ALL BURRS AND SHARP EDGES.

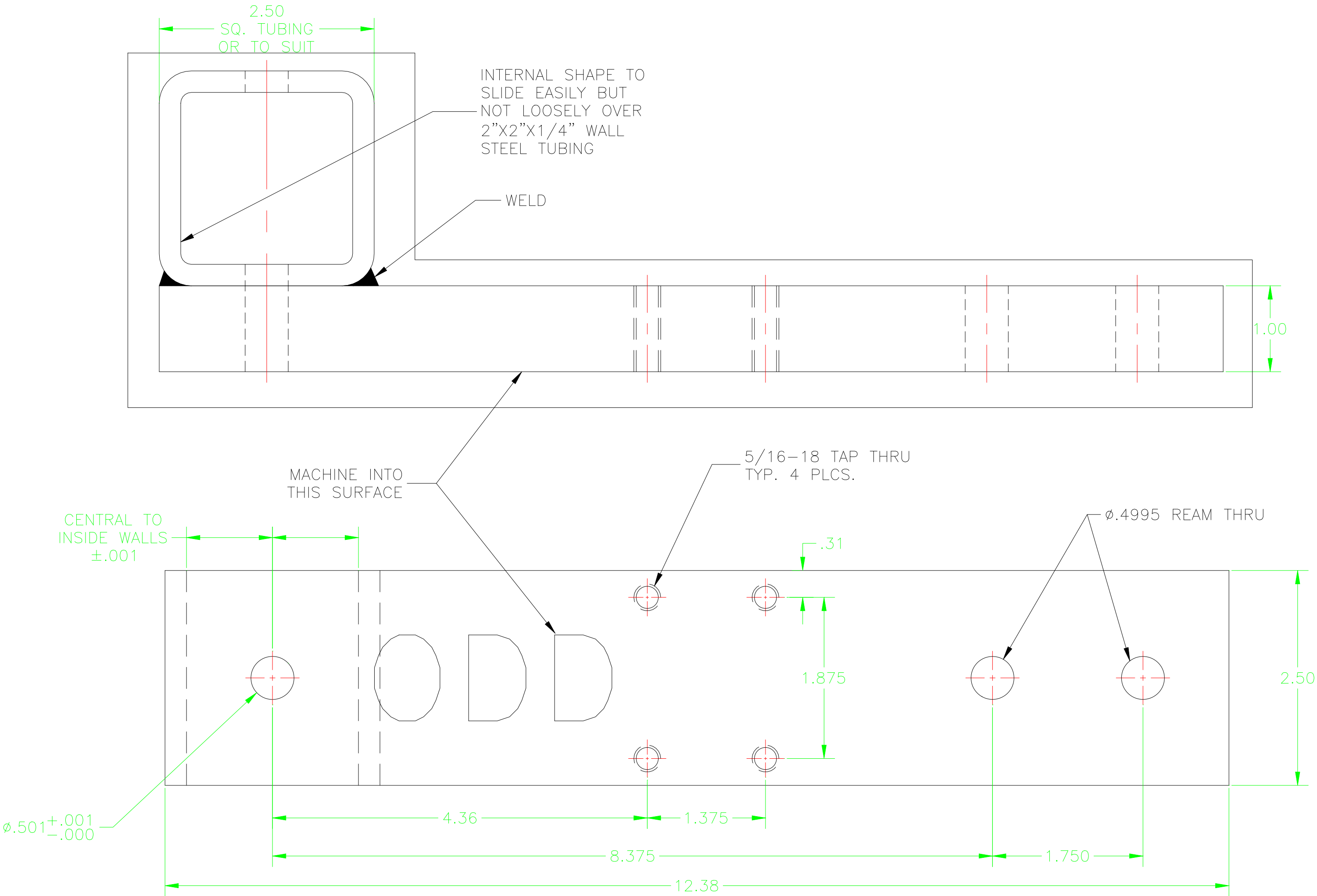
NOTES:
UNLESS OTHERWISE NOTED

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE

REV.		SIZE	ACAD FILE:	
A		C		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES			DO NOT SCALE DRAWING	
DECIMALS		ANGULAR	DRAWN	DATE
.XX ±.010		±1/2	J. YOUNG	1-17-02
.XXX ±.005		FRACTIONS	CHECK	
.XXXX ±.0005		±1/64	ENG	HIELSCHER
MATERIAL			PROD	
H.R.S.			QC	
TREATMENT			MFG	
FINISH			TOOLING	
			TITLE:	
			PLATE LOCATOR & SUPPORT FOR EVEN FINGER CASTINGS	
			DWG. NO.	
			P-WFUF-FTN-175-006	
			SCALE:	1/1
			SHEET 1 OF 1	



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE

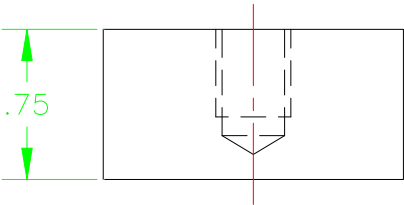
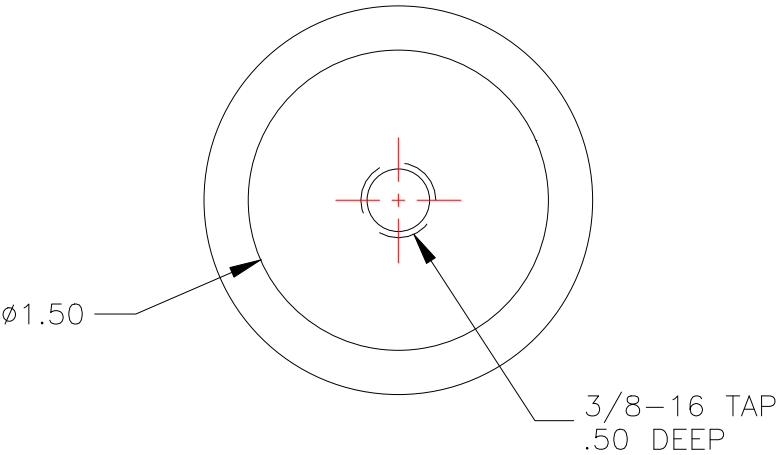


1. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:
UNLESS OTHERWISE NOTED

REV. A		SIZE C	ACAD FILE:	
ITEM		QTY	PART NO.	DESCRIPTION
PARTS LIST				
DO NOT SCALE DRAWING				
DRAWN J. YOUNG		DATE 1-17-02		
CHECK		TITLE:		
ENG HIELSCHER		PLATE LOCATOR & SUPPORT FOR ODD FINGER CASTINGS		
PROD		DWG. NO. P-WFUF-FTN-175-005		
QC		SCALE: 1/1		
MFG		SHEET 1 OF 1		
FINISH		TOOLING		


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
—	INITIAL PROTOTYPE BUILD	BY	DATE



—	—	—	—
ITEM	QTY	PART NO.	DESCRIPTION
PARTS LIST			

REV.	SIZE
A	A

ACAD FILE:

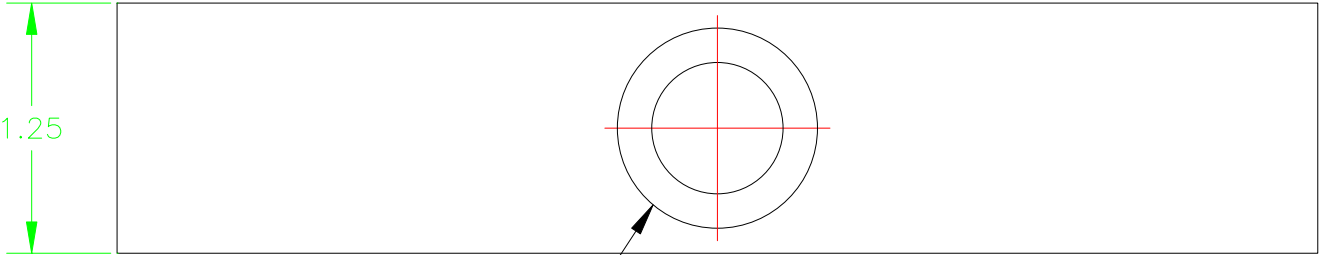
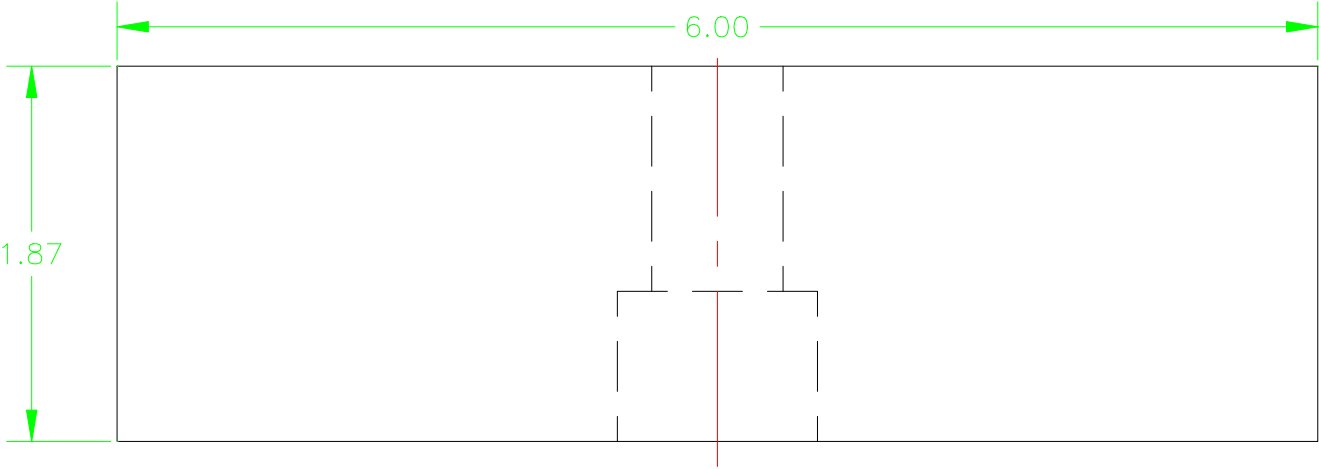
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.010 .XXX ±.005 .XXXX ±.0005 ANGULAR ±1/2° FRACTIONS ±1/64 MATERIAL C.R.S. TREATMENT FINISH	DO NOT SCALE DRAWING		 HOMAG MFG. COMPANY ORMOND BEACH, FL.
	DRAWN J. YOUNG	DATE 1-18-02	
	CHECK		
	ENG HIELSCHER		
	PROD		
	QC		
	MFG		
	TOOLING		
TITLE:		CLAMP BLOCK TOP PLATE CLAMP	
DWG. NO. P-WFUF-FNT-175-008			
SCALE: 1/1		SHEET 1 OF 1	

1. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:

UNLESS OTHERWISE NOTED

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE



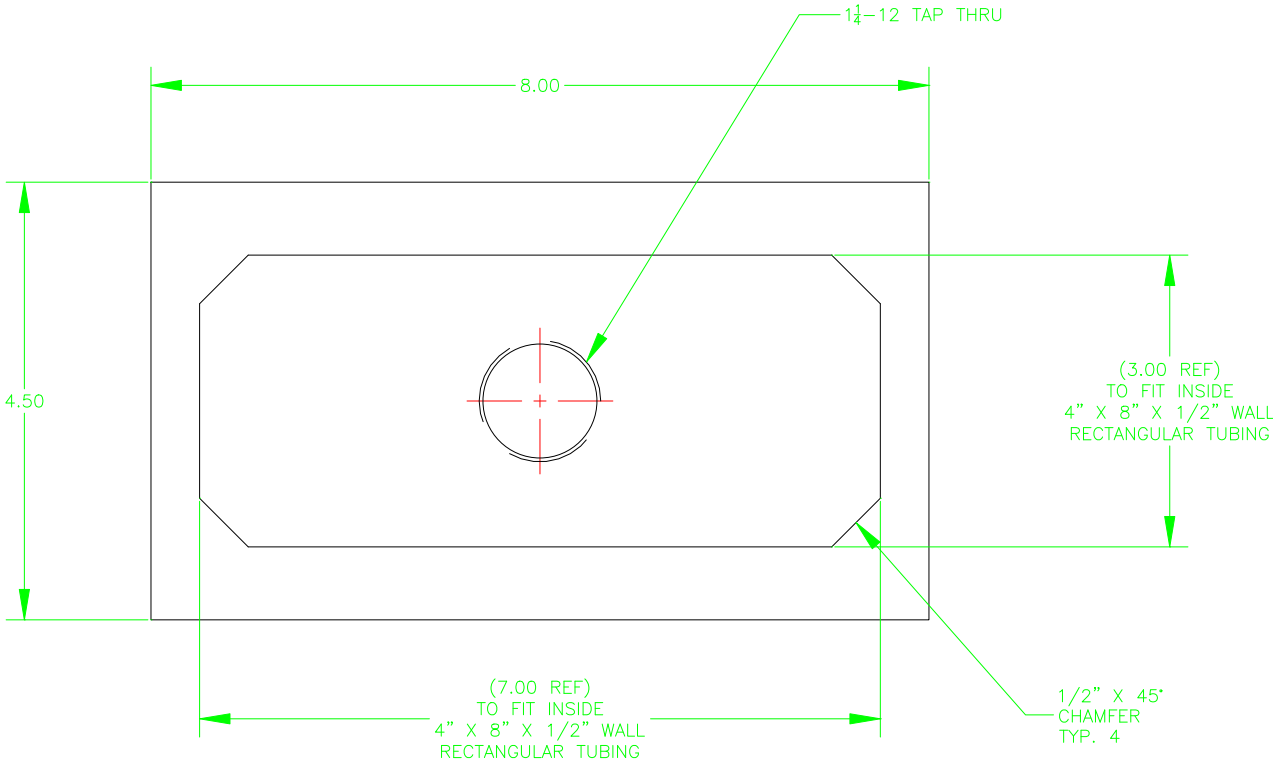
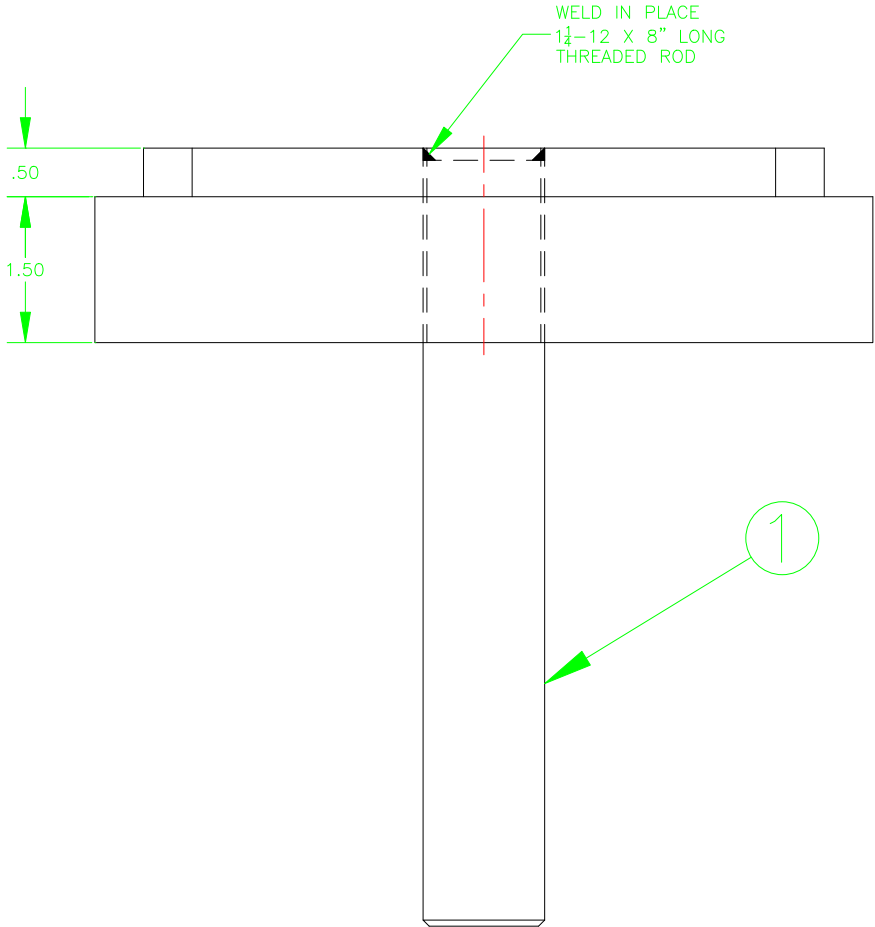
ø21/32 DRILL THRU
 ø31/32 C'BORE X .75 DEEP
 FOR 5/8 S.H.C.S.

1. REMOVE ALL BURRS AND SHARP EDGES.
 NOTES:
 UNLESS OTHERWISE NOTED

		-	-	-	-
		ITEM	QTY	PART NO.	DESCRIPTION
		PARTS LIST			
		ACAD FILE:			
		DO NOT SCALE DRAWING			
<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .XX ±.010 ±1/2" .XXX ±.005 FRACTIONS .XXXX ±.0005 ±1/64 MATERIAL H.R.S. TREATMENT FINISH</div>		DRAWN	DATE		
		J. YOUNG	1-18-02		
		CHECK			
		ENG	HIELSCHER		
		PROD			
		QC	DWG. NO.		
		MFG	P-WFUF-FNT-175-007		
		TOOLING	SCALE: 1/1		SHEET 1 OF 1



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE




1	1	90032A040 (Mcmaster)	1-1/4-12 Threaded Rod
ITEM	QTY	PART NO.	Description

PARTS LIST

REV.	SIZE
A	B

ACAD FILE:	
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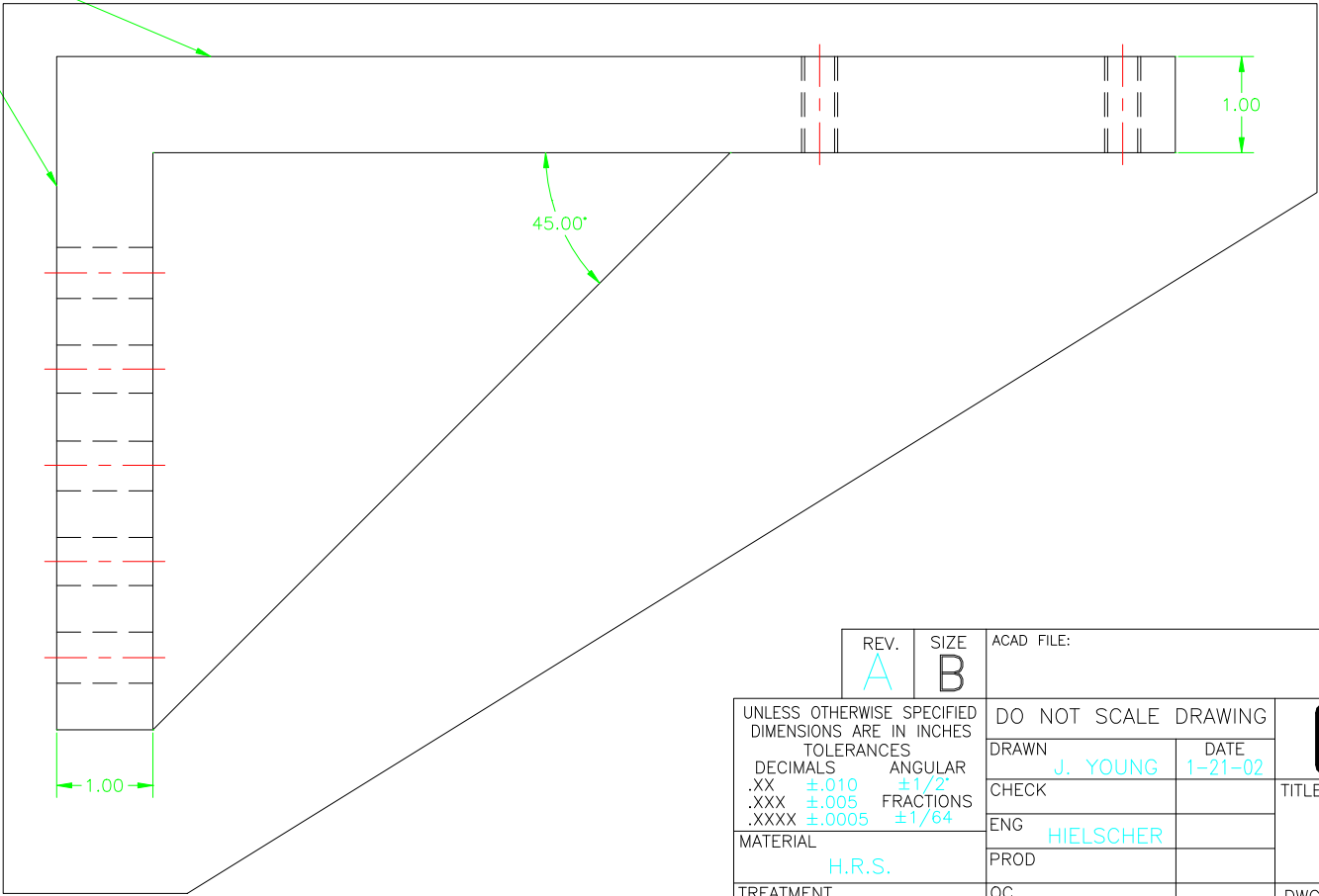
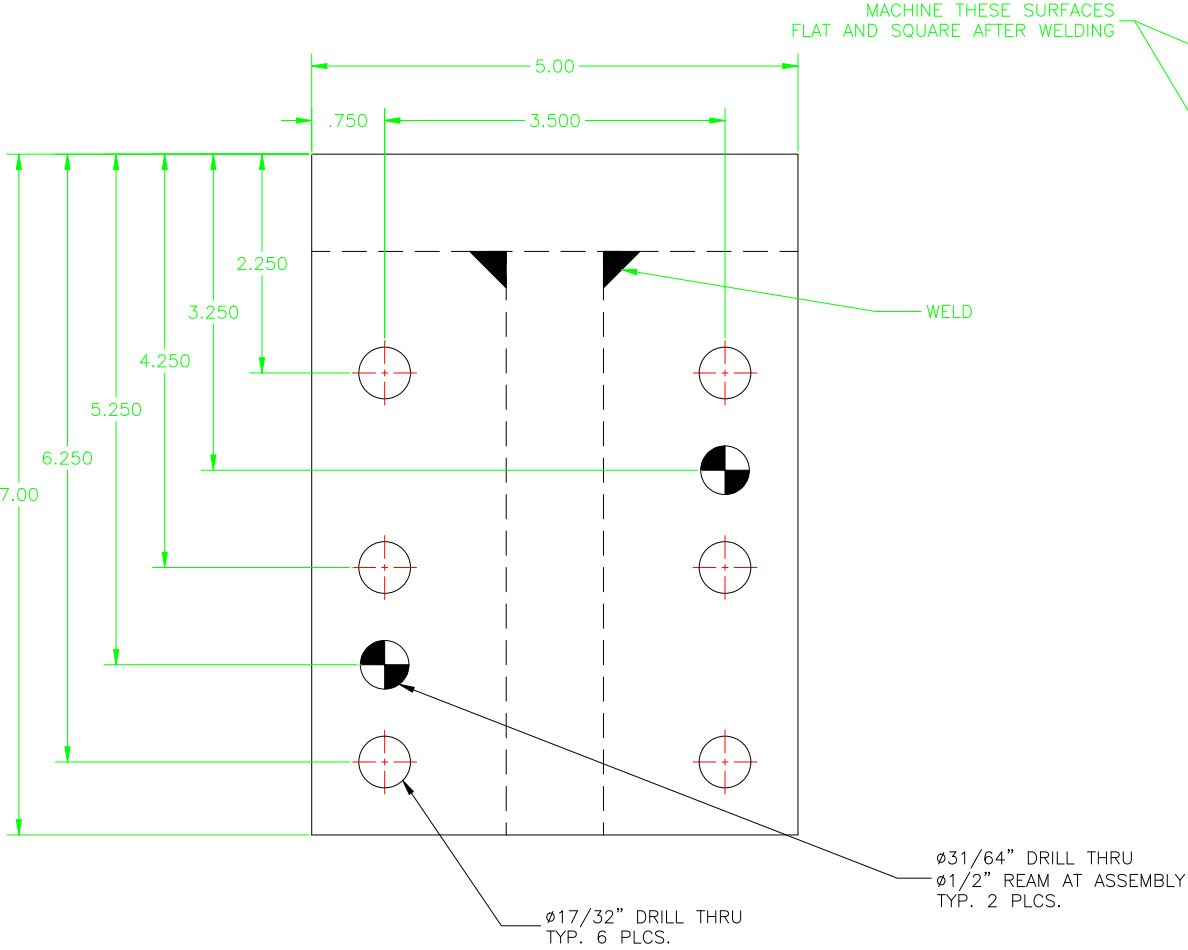
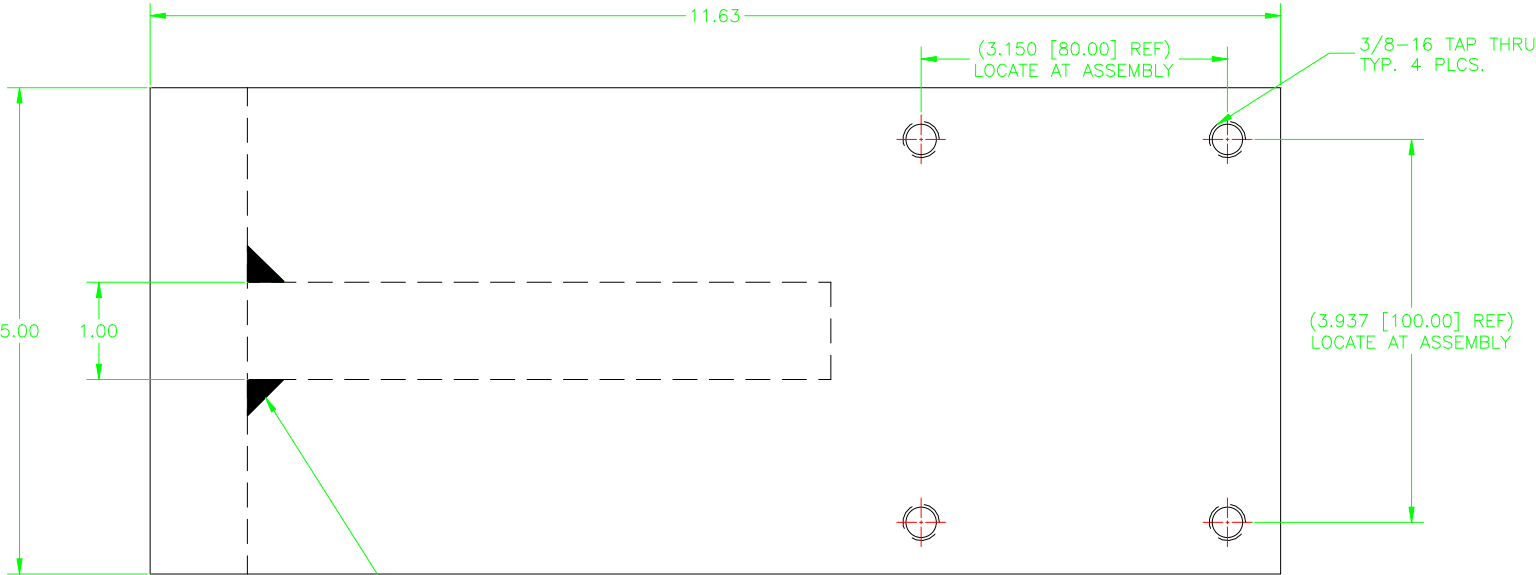
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.010 .XXX ±.005 .XXXX ±.0005 ANGULAR ±1/2° FRACTIONS ±1/64 MATERIAL C.R.S. TREATMENT FINISH	DO NOT SCALE DRAWING		 HOMAG MFG. COMPANY ORMOND BEACH, FL.
	DRAWN	DATE	
	J. YOUNG	1-18-02	
	CHECK		
	ENG		MID FRAME END PLATE PIVOT ASSEMBLY SCREW
	PROD		
	QC		
	MFG		DWG. NO. P-WFMF-FTN-175-002
	TOOLING		SCALE: 1/2
			SHEET 1 OF 1

1. REMOVE ALL BURRS AND SHARP EDGES.


NOTES:

UNLESS OTHERWISE NOTED

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE



1. REMOVE ALL BURRS AND SHARP EDGES.
NOTES:
UNLESS OTHERWISE NOTED

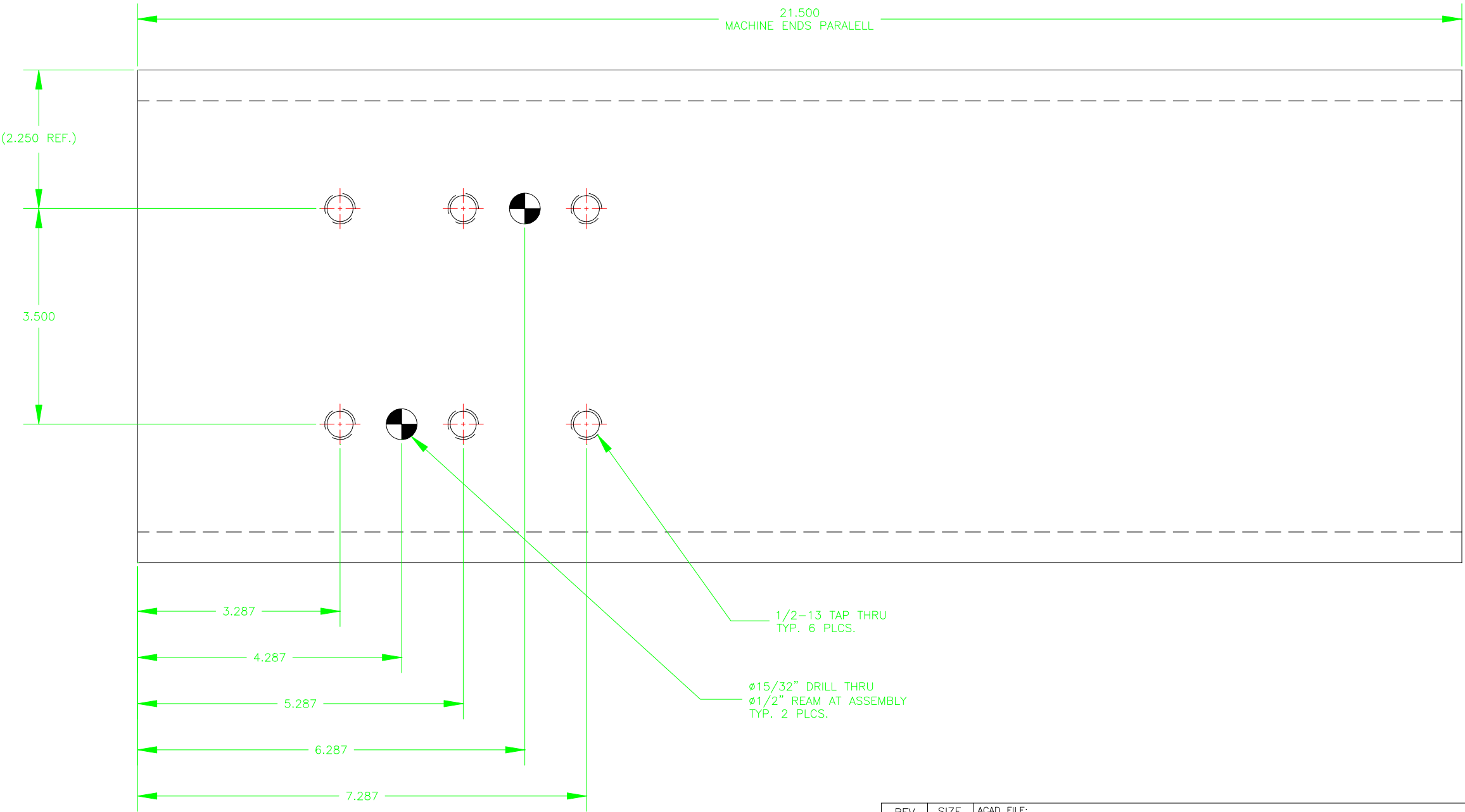
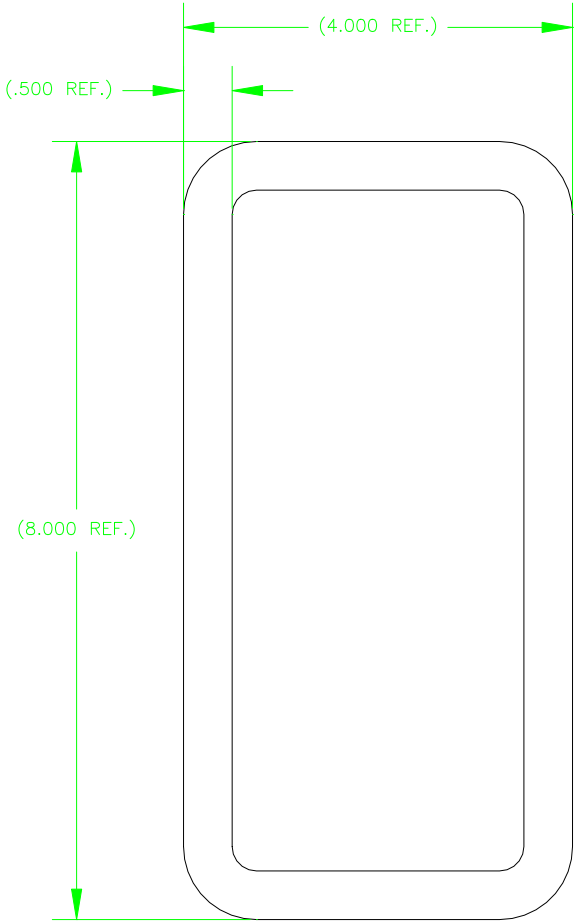
		REV.	SIZE	ACAD FILE:	
		A	B		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .XX ±.010 ±1/2° .XXX ±.005 FRACTIONS .XXXX ±.0005 ±1/64		DO NOT SCALE DRAWING		<div></div> <div>HOMAG MFG. COMPANY ORMOND BEACH, FL.</div>	
		DRAWN	DATE		
		J. YOUNG	1-21-02		
		CHECK			
		ENG			
MATERIAL		HIELSCHER		TITLE: GEARMOTOR MOUNT ANGLE PLATE WELDMENT	
TREATMENT		PROD			
FINISH		QC			
		MFG			
		TOOLING		DWG. NO. P-WFMF-FTN-175-004	
				SCALE: 1/2	SHEET 1 OF 1



TITLE:
GEARMOTOR MOUNT
ANGLE PLATE WELDMENT

DWG. NO.
P-WFMF-FTN-175-004

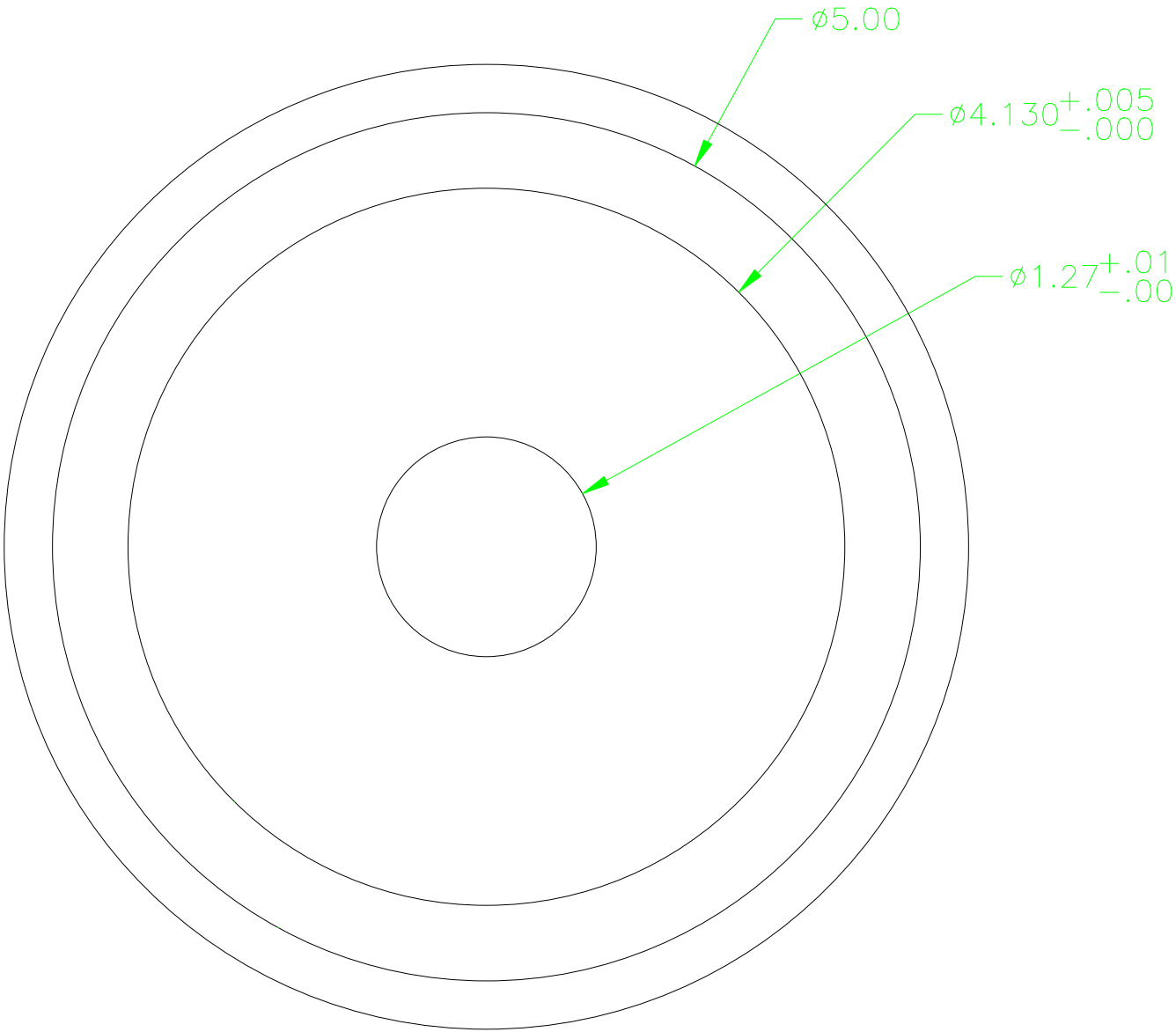
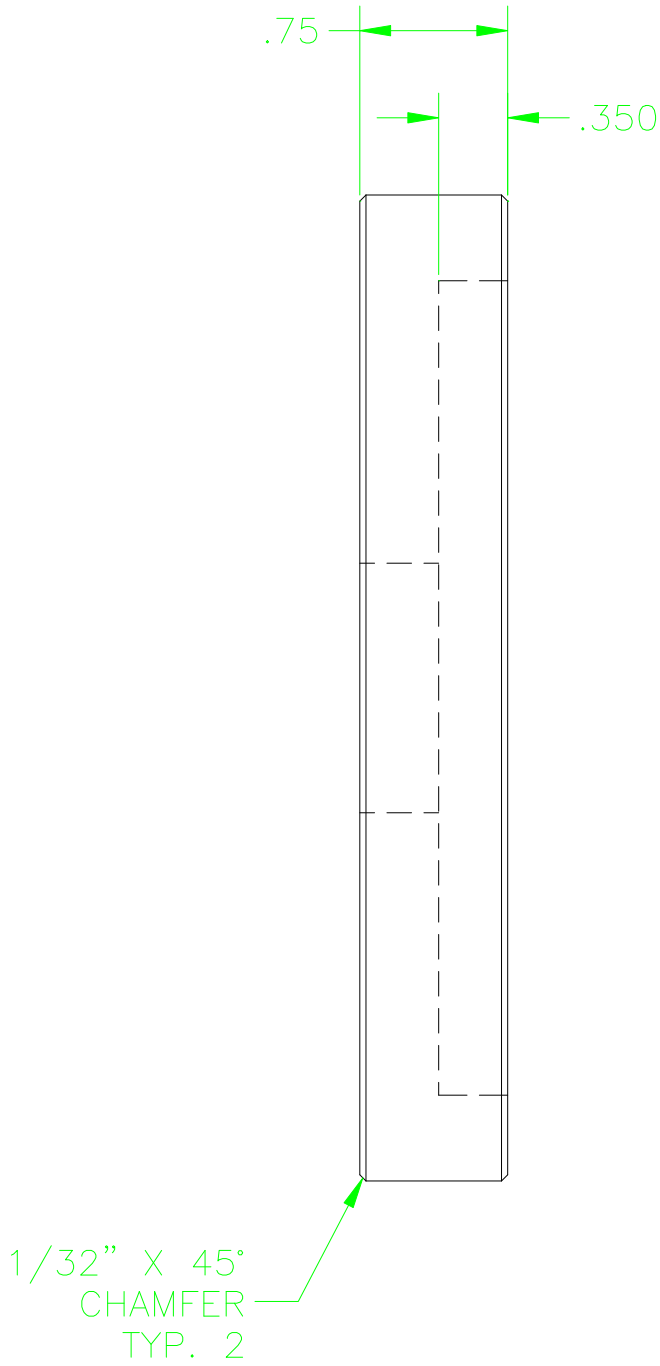
REVISIONS				
REV	DESCRIPTION		DATE	APPROVED
-	INITIAL	PROTOTYPE BUILD	BY	DATE



1. REMOVE ALL BURRS AND SHARP EDGES.
NOTES:
UNLESS OTHERWISE NOTED


REV.	SIZE	ACAD FILE:		
A	B			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.010 .XXX ±.005 .XXXX ±.0005 ANGULAR ±1/2° FRACTIONS ±1/64		DO NOT SCALE DRAWING		<div><div></div><div>HOMAC MFG. COMPANY</div><div>ORMOND BEACH, FL.</div></div> <div>TITLE: MAIN STRUCTURAL TUBE MID FRAME ASSEMBLY</div>
		DRAWN	J. YOUNG	DATE 1-21-02
		CHECK		
		ENG	HIELSCHER	
		PROD		
MATERIAL H.R.S.		QC		DWG. NO. P-WFMF-FTN-175-001
TREATMENT		MFG		
FINISH		TOOLING		SCALE: 1/2
				SHEET 1 OF 1

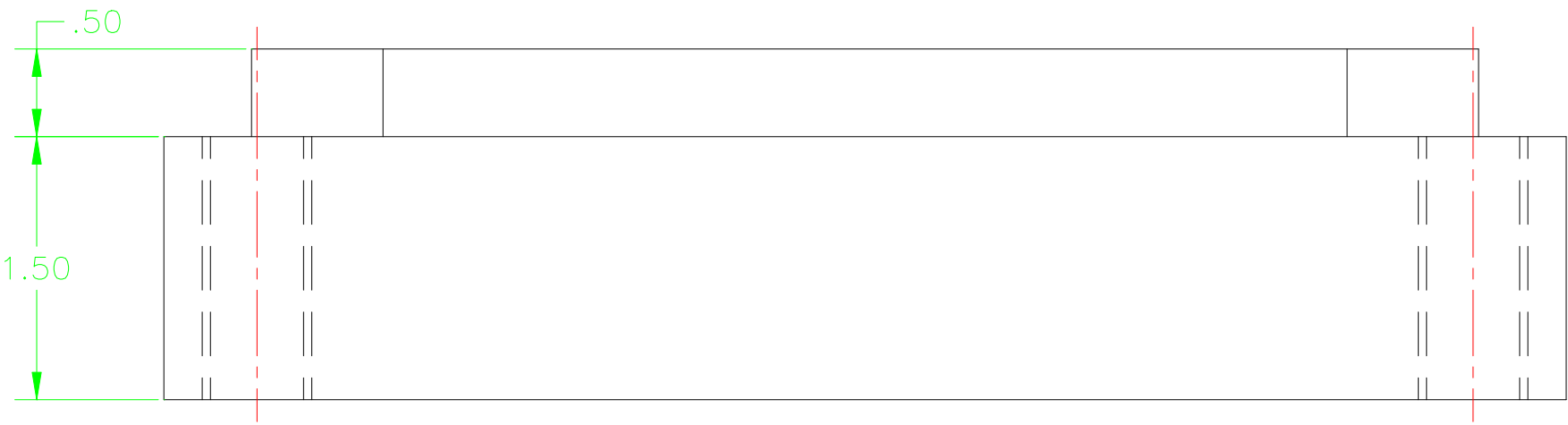
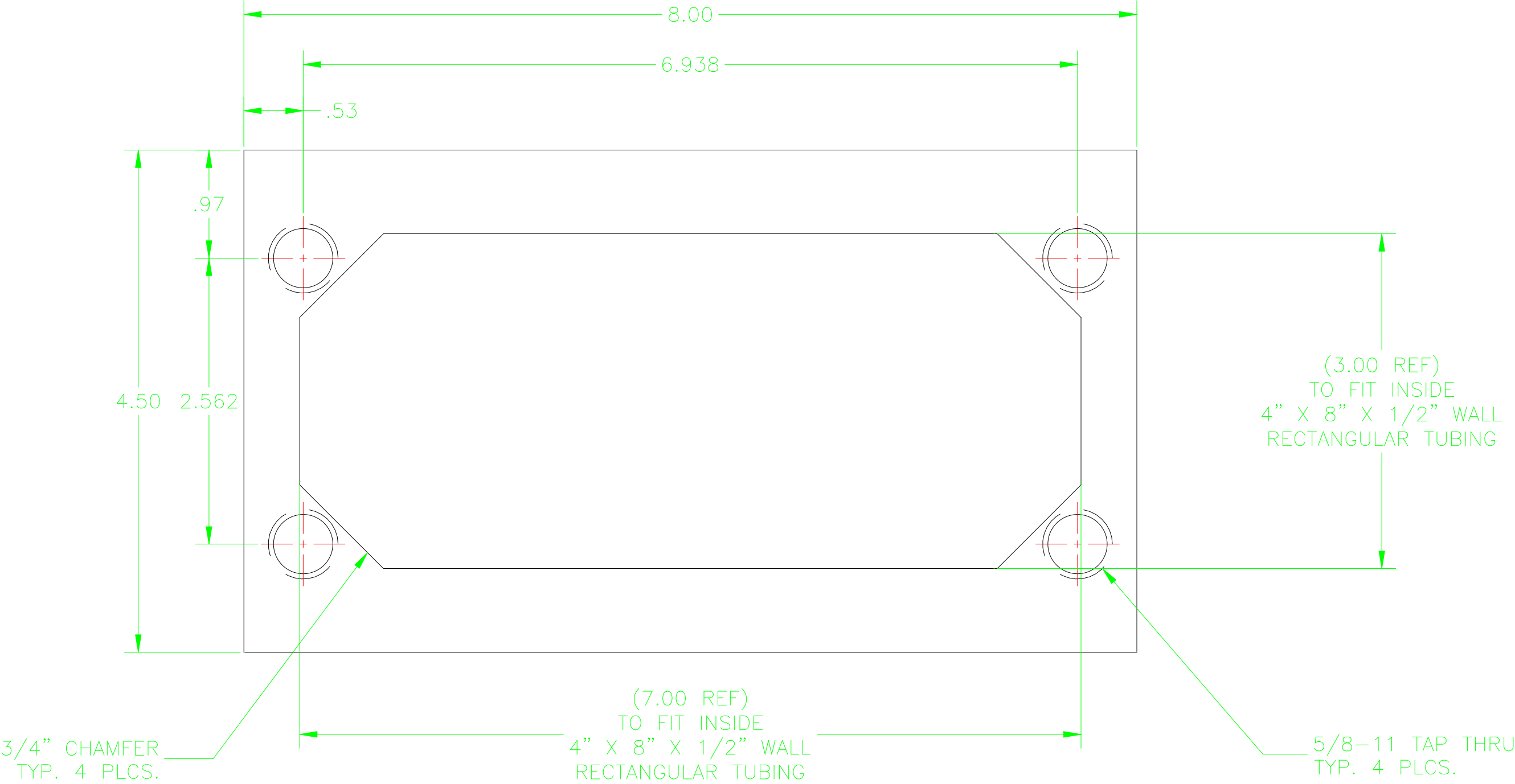
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
—	INITIAL PROTOTYPE BUILD	BY	DATE



1. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:
UNLESS OTHERWISE NOTED

REV.	SIZE	ACAD FILE:		
A	B			
<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .XX ±.010 ±1/2" .XXX ±.005 FRACTIONS .XXXX ±.0005 ±1/64</div> <div>MATERIAL C.R.S.</div> <div>TREATMENT</div> <div>FINISH MACHINED</div>		DO NOT SCALE DRAWING		<div> HOMAG MFG. COMPANY ORMOND BEACH, FL.</div> <div>TITLE: THRUST BEARING RETAINING CAP</div> <div>DWG. NO. P-WFMF-FTN-175=005</div> <div>SCALE: 1/1</div>
		DRAWN	J. YOUNG	DATE 1-21-02
		CHECK		
		ENG	HIELSCHER	
		PROD		
		QC		
		MFG		
		TOOLING		
		SHEET 1 OF 1		




1. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:

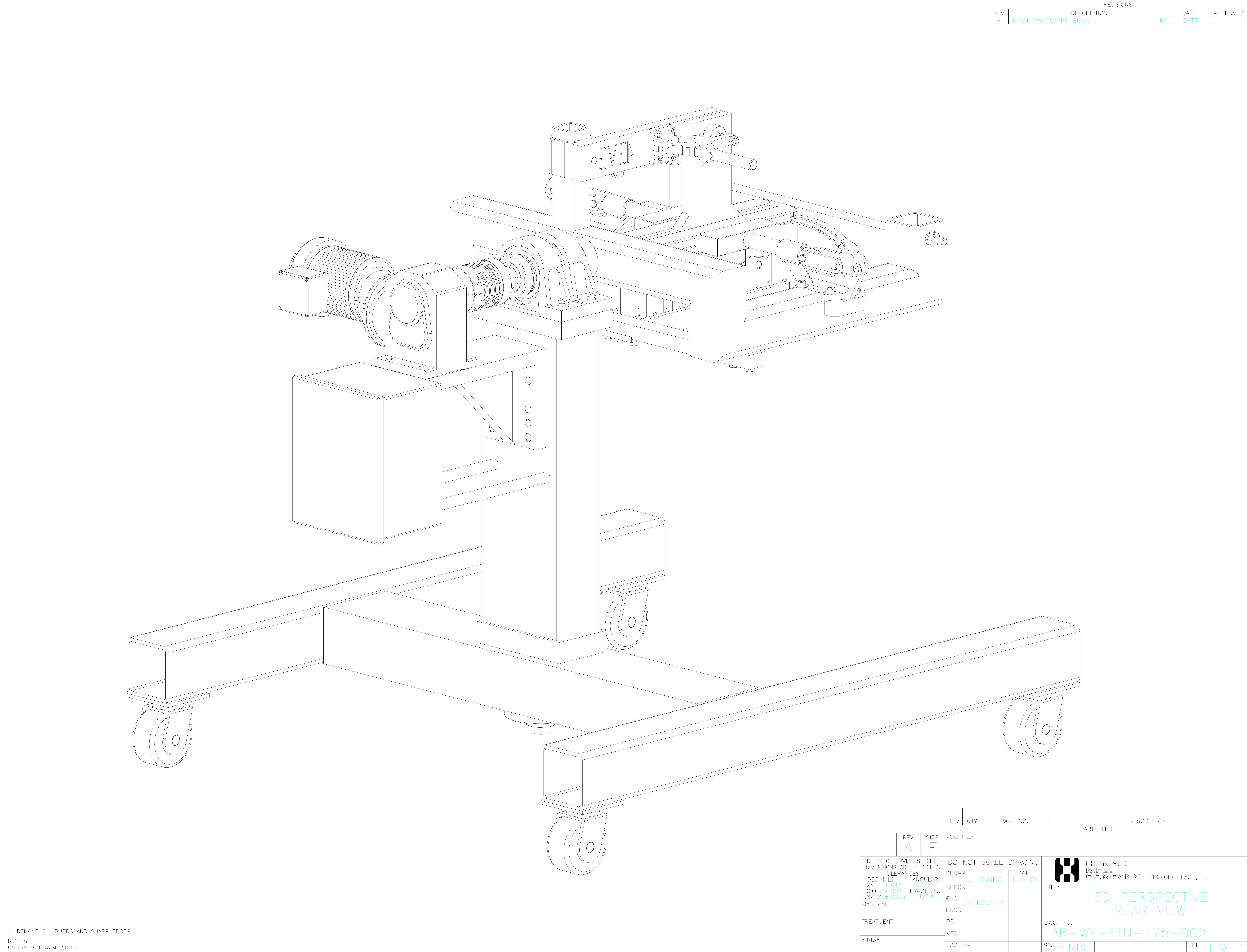
UNLESS OTHERWISE NOTED

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE

—	—	—	—
ITEM	QTY	PART NO.	DESCRIPTION
PARTS LIST			
ACAD FILE:			
DO NOT SCALE DRAWING		 HOMAG MFG. COMPANY ORMOND BEACH, FL.	
DRAWN J. YOUNG	DATE 1-18-02		
CHECK			
ENG HIELSCHER			
PROD			
QC		TITLE: MID FRAME END PLATE PILLOW BLOCK MOUNT	
MFG			
TOOLING		DWG. NO. P-WFMF-FTN-175-003	
		SCALE: 1/1	SHEET 1 OF 1

REV.	SIZE
A	C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES	
DECIMALS	ANGULAR
.XX ±.010	±1/2°
.XXX ±.005	FRACTIONS
.XXX ±.0005	±1/64
MATERIAL	
C.R.S. / H.R.S.	
TREATMENT	
FINISH	
MACHINED	





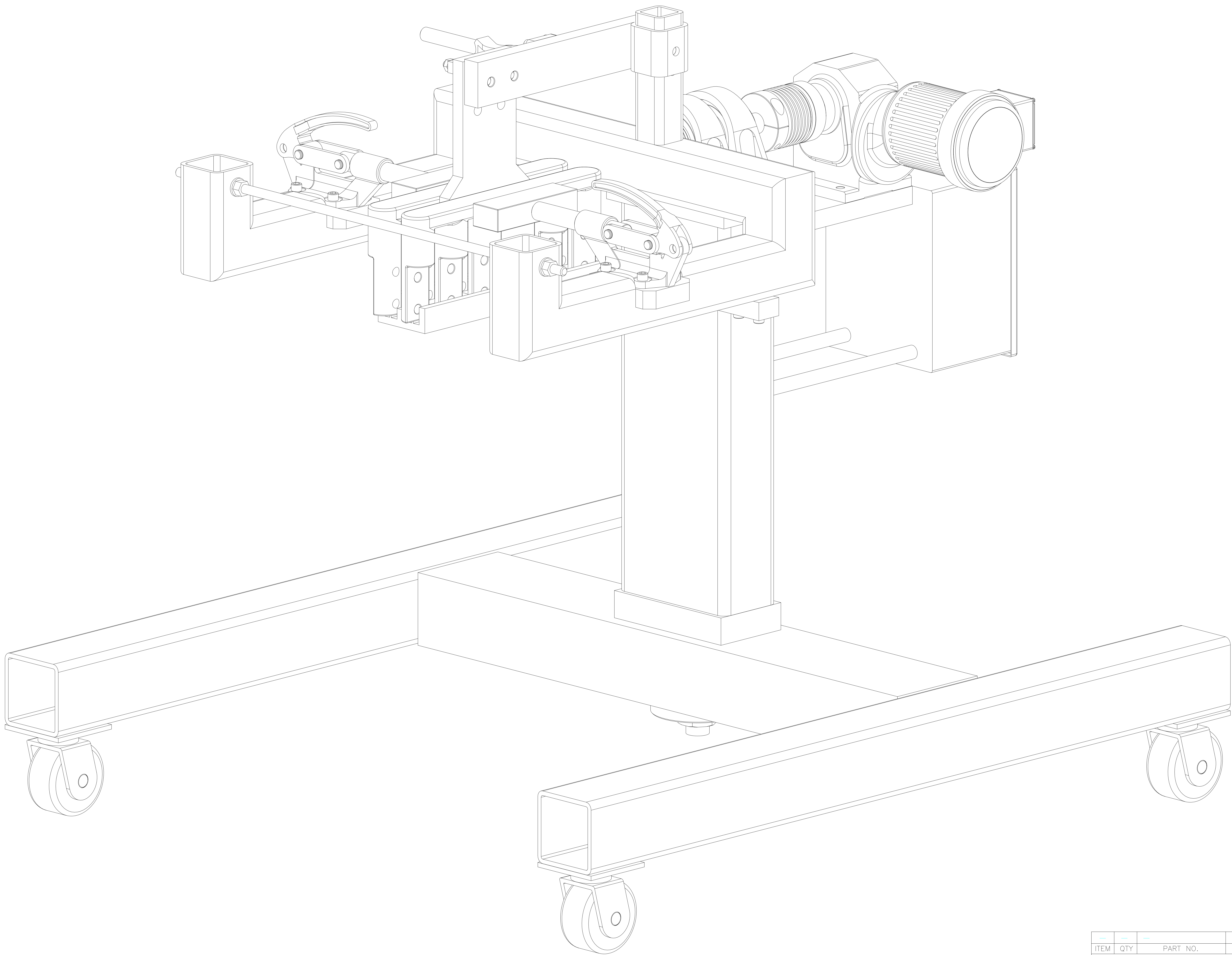
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
—	INITIAL PROTOTYPE BUILD	BY	DATE

1. REMOVE ALL BURRS AND SHARP EDGES.
NOTES:
UNLESS OTHERWISE NOTED

ITEM	QTY	PART NO.	DESCRIPTION
PARTS LIST			
ACAD FILE:			
REV.	SIZE	DO NOT SCALE DRAWING	
A	E	DRAWN	DATE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		J. YOUNG	1-21-02
TOLERANCES		CHECK	
DECIMALS	ANGULAR	ENG	
.XX ±.010	±1/2°	PROD	
.XXX ±.005	FRACTIONS	QC	
.XXXX ±.0005	±1/64	MFG	
MATERIAL		TOOLING	
TREATMENT		DWG. NO.	
FINISH		AR-WF-FTN-175-002	
		SCALE: NTS	SHEET 1 OF 1

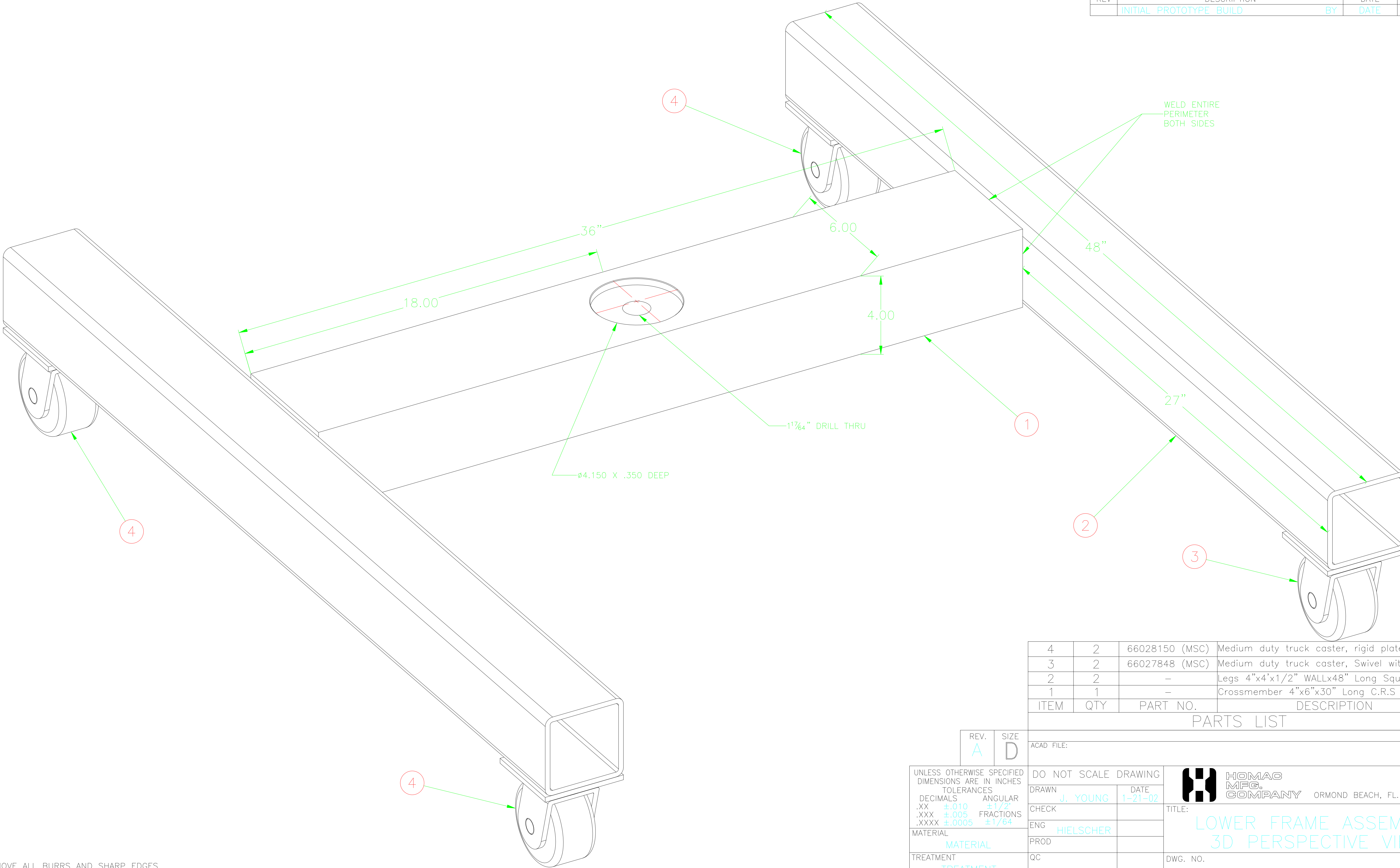


REVISIONS				
REV	DESCRIPTION		DATE	APPROVED
	INITIAL	PROTOTYPE BUILD	BY	DATE



1. REMOVE ALL BURRS AND SHARP EDGES.
NOTES:
UNLESS OTHERWISE NOTED

ITEM	QTY	PART NO.	DESCRIPTION
PARTS LIST			
ACAD FILE:			
REV.	SIZE	DO NOT SCALE DRAWING	
A	E	DRAWN	DATE
		J. YOUNG	1-21-02
		CHECK	
		ENG	HIELSCHER
		PROD	
		QC	
		MFG	
		TOOLING	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES		HOMAG MFG. COMPANY ORMOND BEACH, FL.	
DECIMALS	ANGULAR	TITLE:	
.XX ±.010	±1/2°	3D PERSPECTIVE	
.XXX ±.005	FRACTIONS	FRONT VIEW	
.XXXX ±.0005	±1/64	DWG. NO.	
MATERIAL		AR-WF-FTN-175-001	
TREATMENT		SCALE: NTS	
FINISH		SHEET 1 OF 1	




REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	INITIAL PROTOTYPE BUILD	BY	DATE

4	2	66028150 (MSC)	Medium duty truck caster, rigid plate
3	2	66027848 (MSC)	Medium duty truck caster, Swivel with brake
2	2	–	Legs 4"x4'x1/2" WALLx48" Long Square Tube
1	1	–	Crossmember 4"x6"x30" Long C.R.S Bar stock
ITEM	QTY	PART NO.	DESCRIPTION

PARTS LIST

REV.	SIZE	ACAD FILE:
A	D	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX $\pm .010$.XXX $\pm .005$.XXXX $\pm .0005$ ANGULAR $\pm 1/2^\circ$ FRACTIONS $\pm 1/64$ MATERIAL TREATMENT FINISH		DO NOT SCALE DRAWING	 HOMAG MFG. COMPANY ORMOND BEACH, FL.
		DRAWN J. YOUNG	DATE 1-21-02
		CHECK	
		ENG HIELSCHER	
MATERIAL		PROD	
TREATMENT		QC	
FINISH		MFG	
		TOOLING	

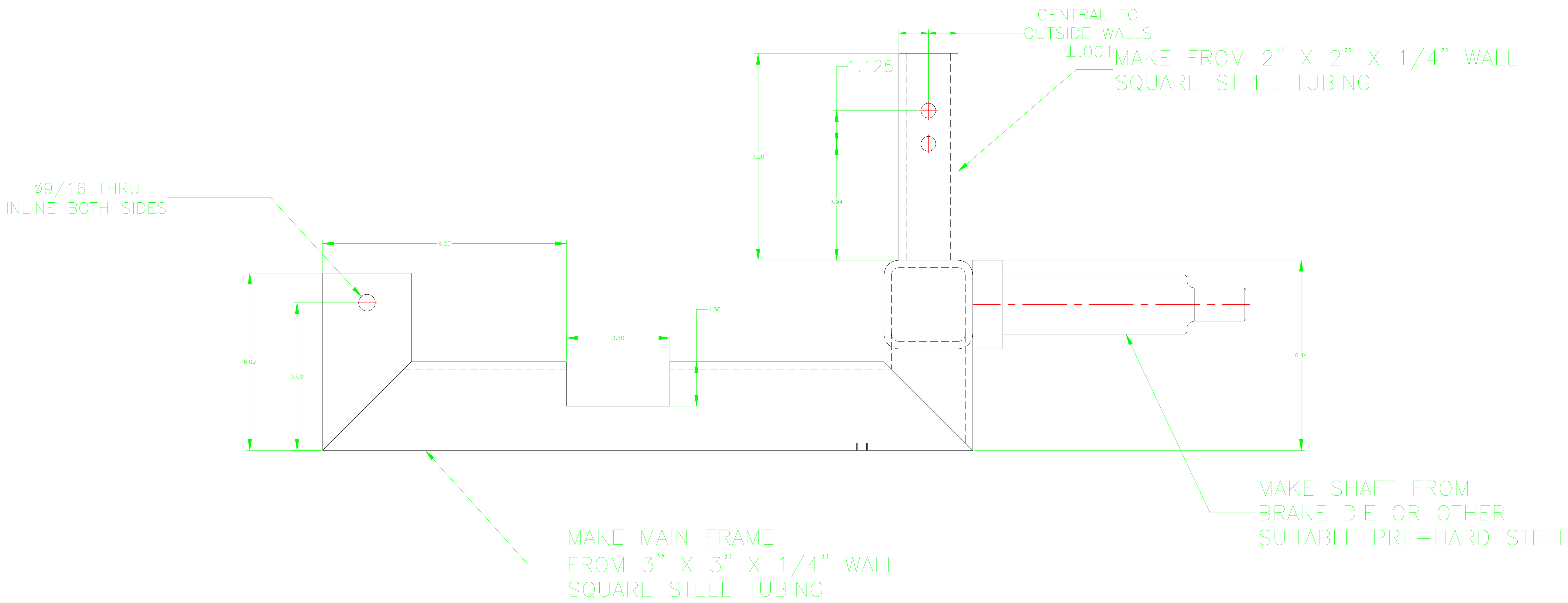
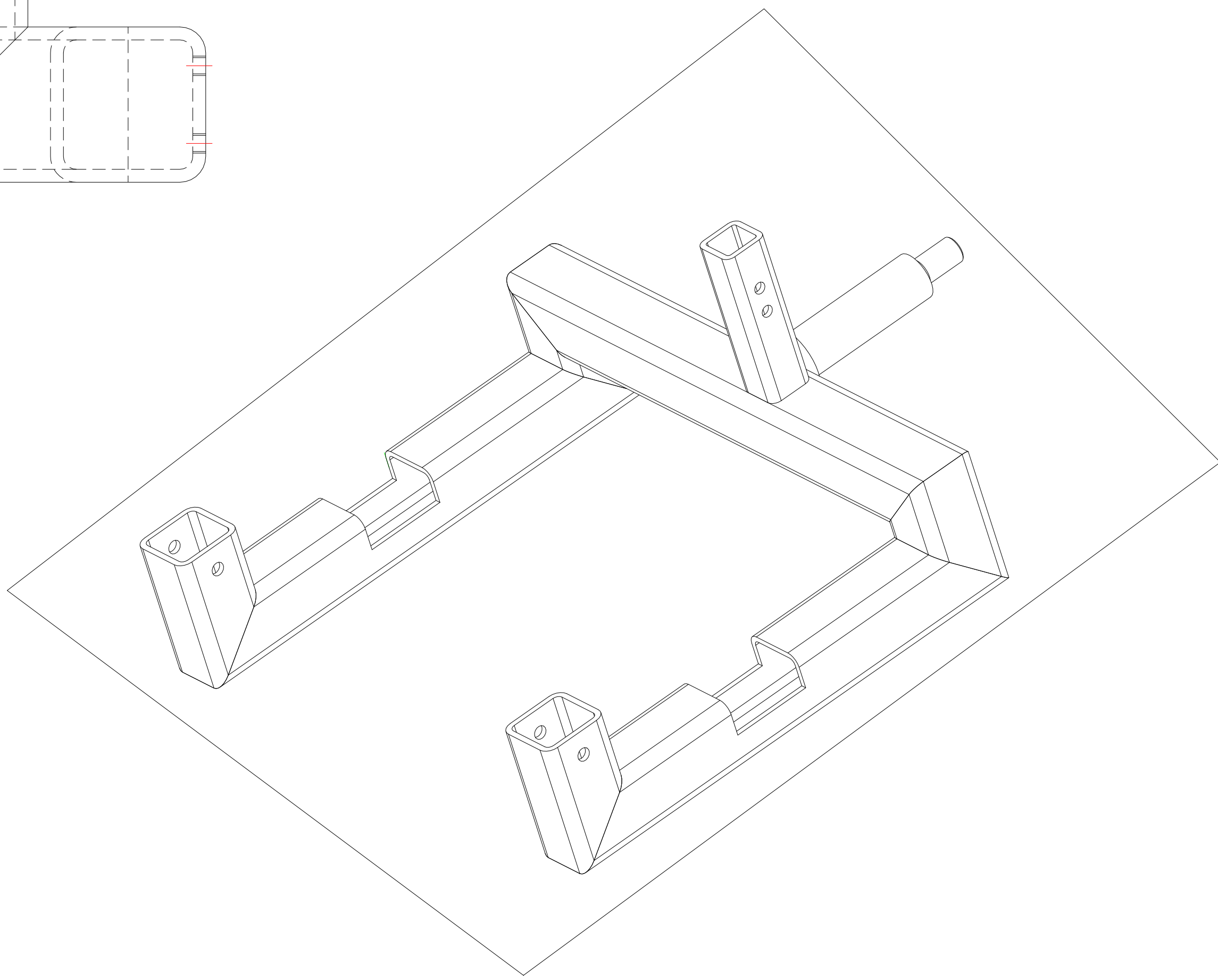
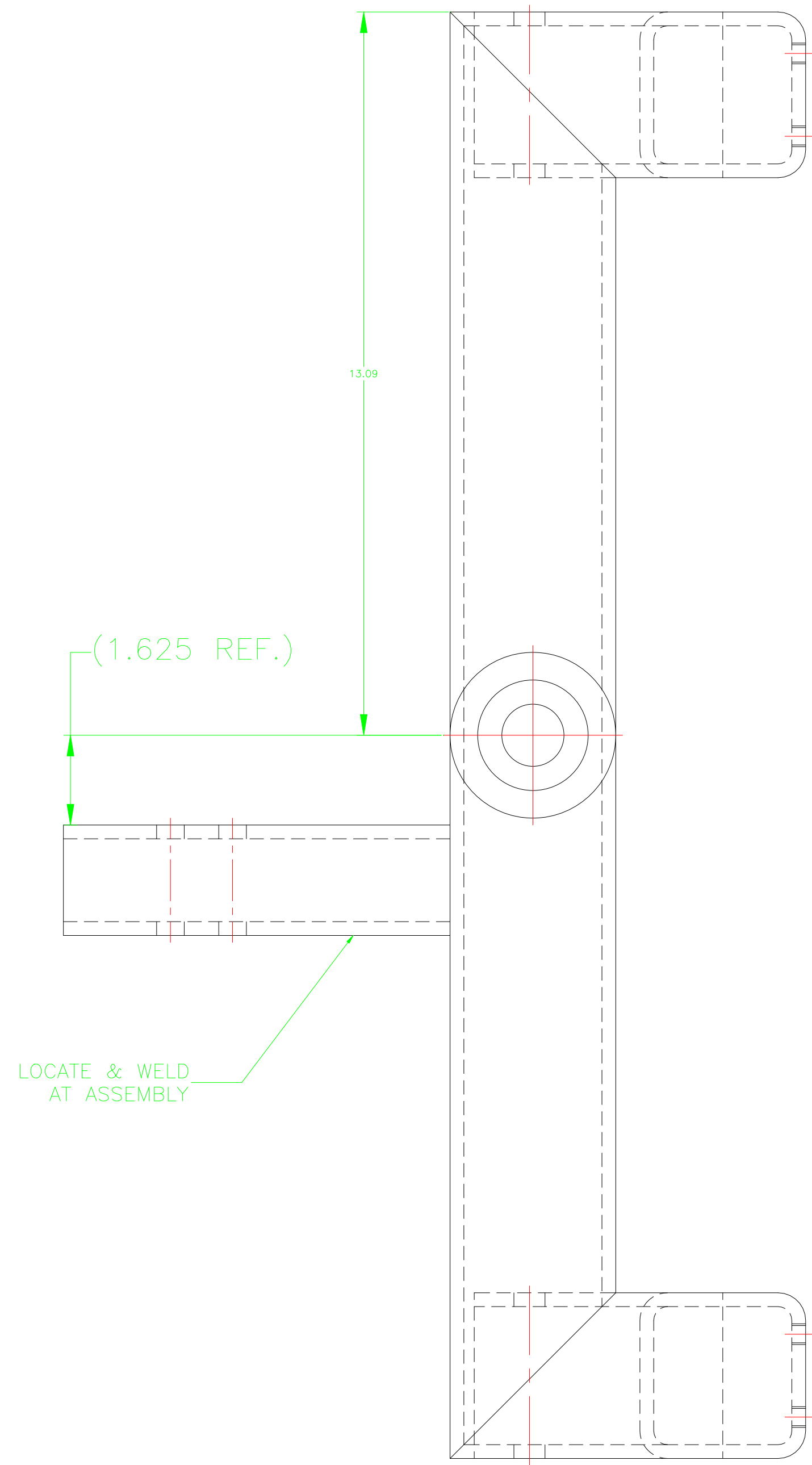
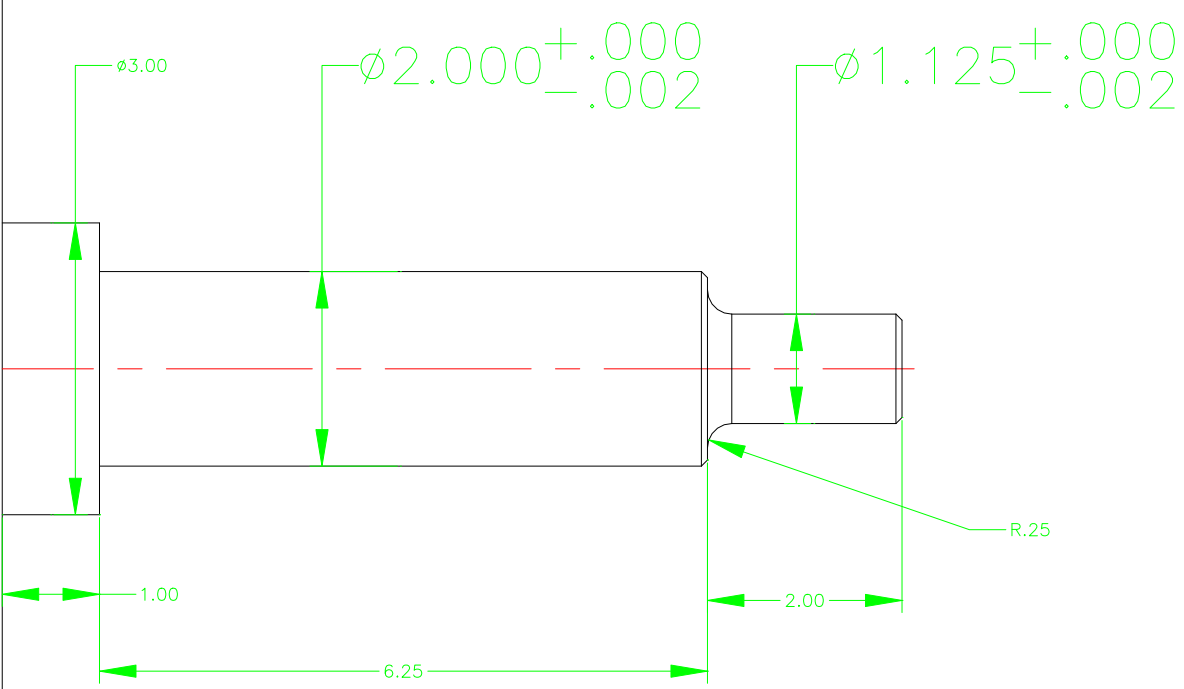
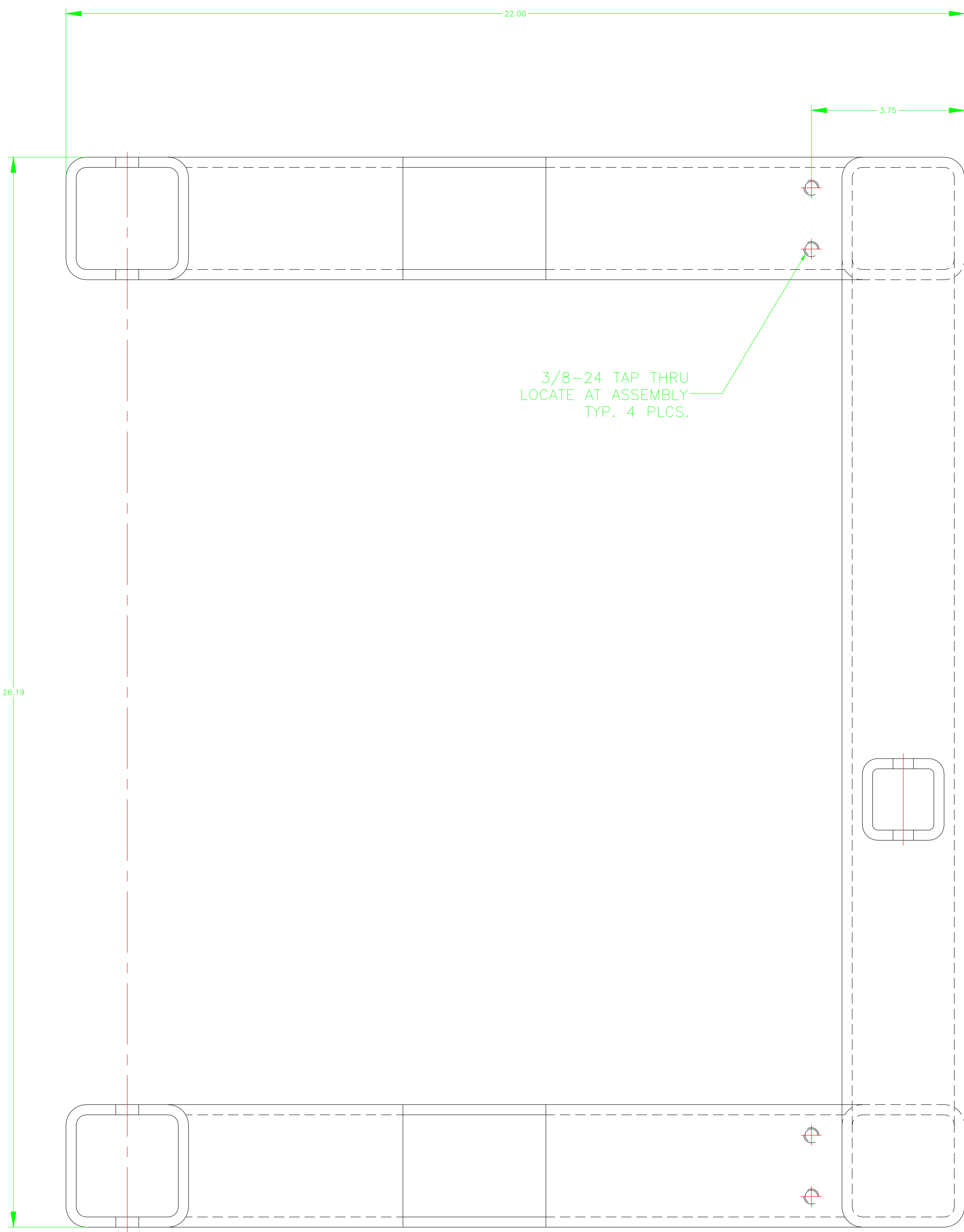
LOWER FRAME ASSEMBLY
3D PERSPECTIVE VIEW

DWG. NO.
A-WFLF-FTN-175-001

SCALE: NTS SHEET 1 OF 1

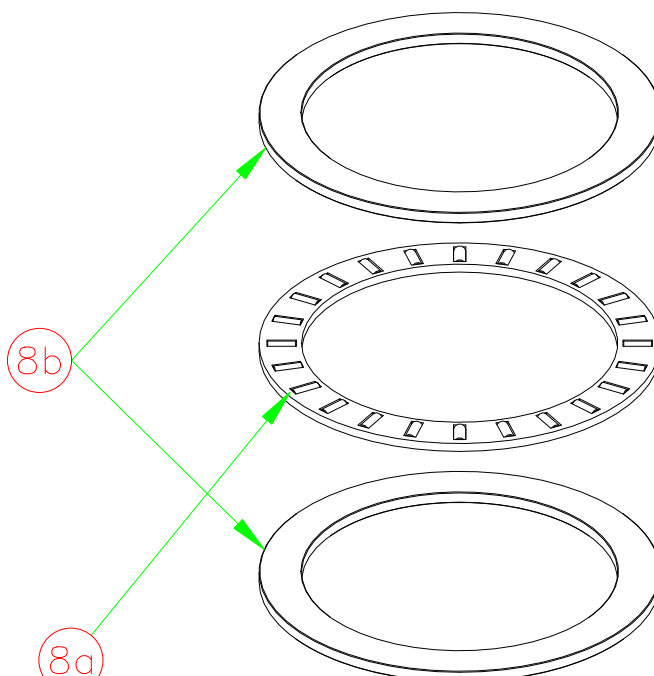
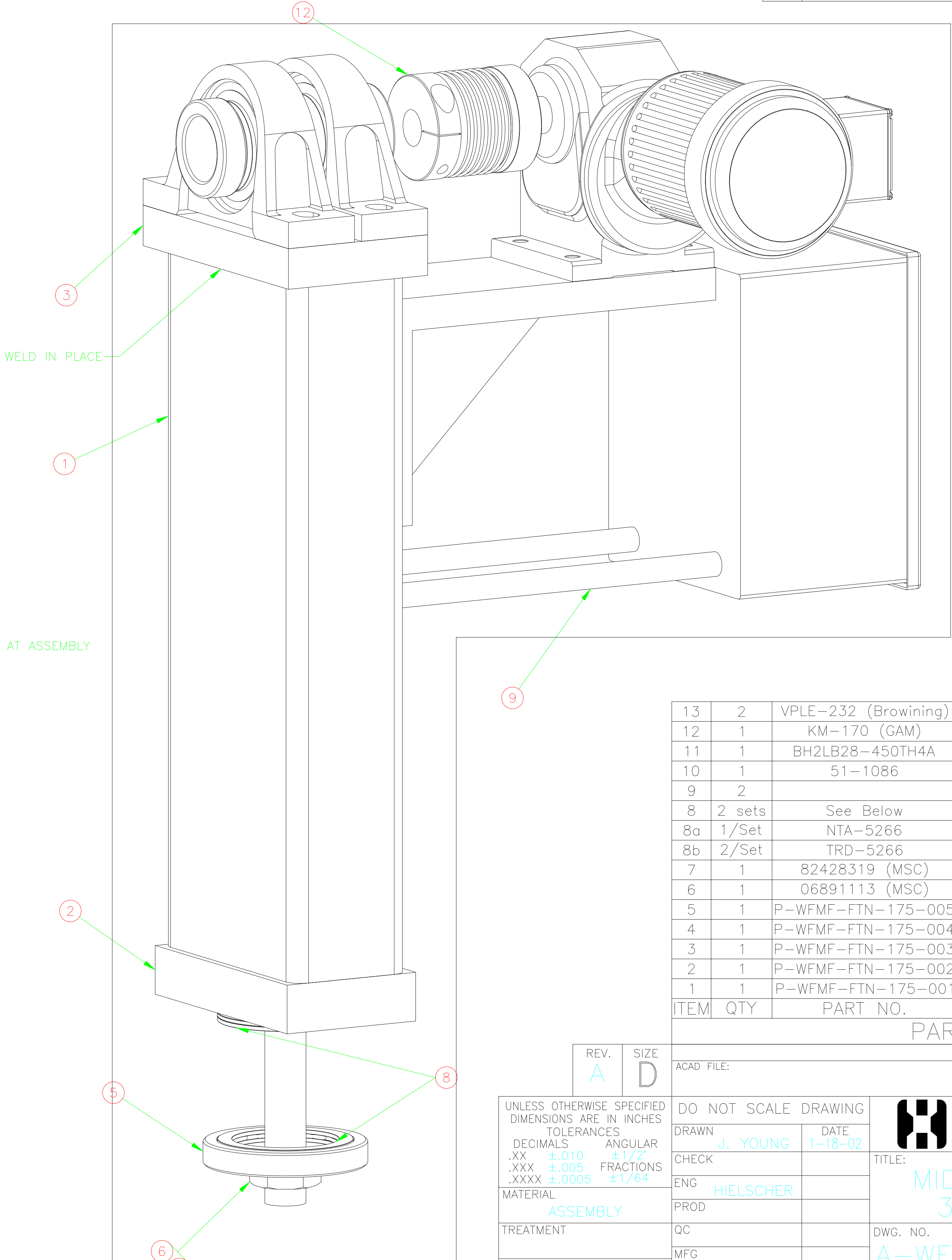
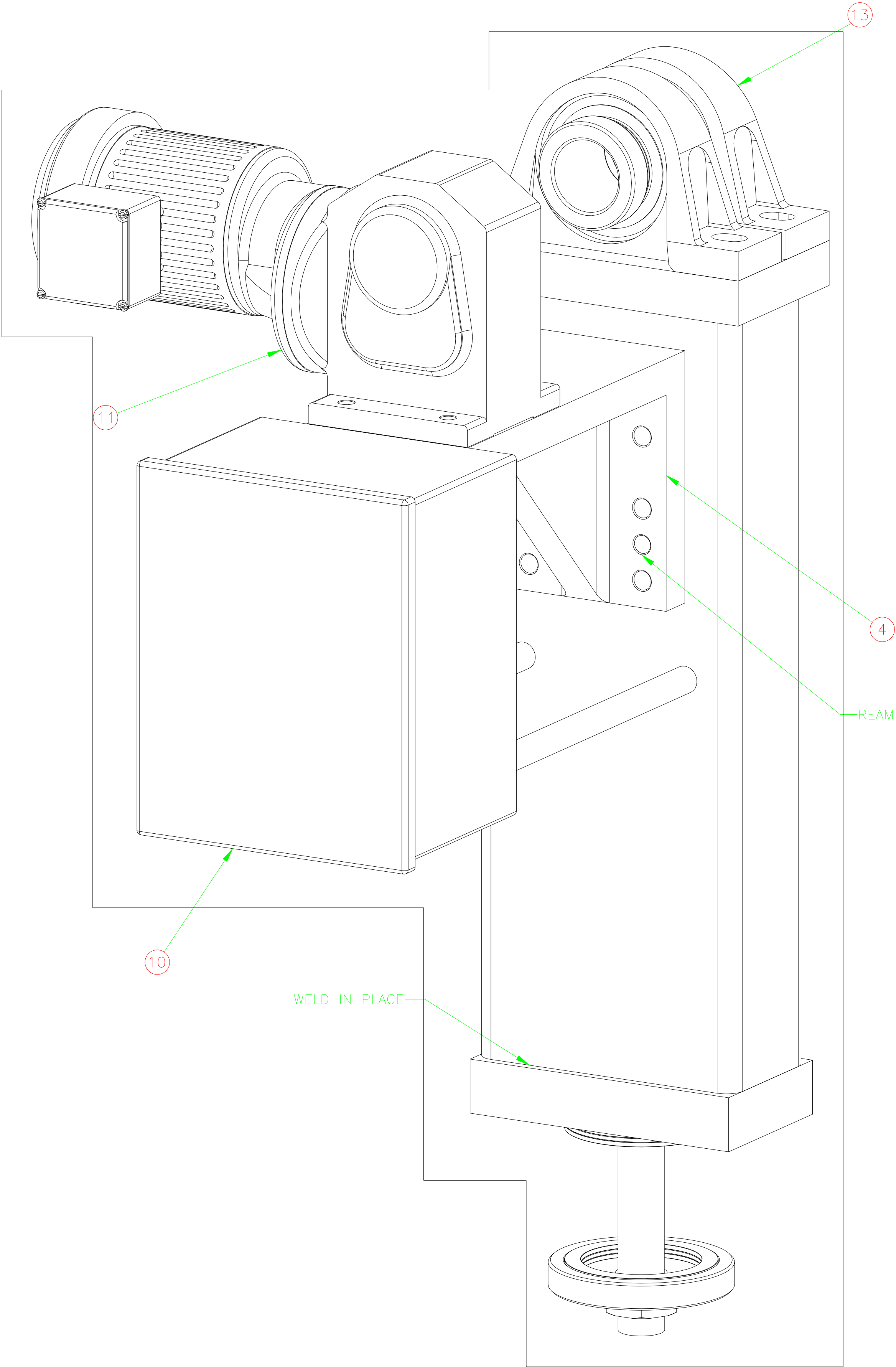
1. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:
UNLESS OTHERWISE NOTED



REV.	SIZE	ITEM	QTY	PART NO.	DESCRIPTION
A	E				
ACAD FILE:					
DO NOT SCALE DRAWING					
DRAWN J. YOUNG			DATE 1-16-02		
CHECK			ENG HIELSCHER		
PROD			QC		
MFG			TOOLING		
FINISH HI TEMP PAINT			SCALE: 1/2		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES			DECIMALS .XX $\pm .010$.XXX $\pm .005$.XXXX $\pm .0005$		
			ANGULAR $\pm 1/2^\circ$ FRACTIONS $\pm 1/64$		
MATERIAL AS NOTED			TITLE: UPPER FRAME WELDMENT ASSEMBLY		
			DWG. NO. P-WFUF-FTN-175-001		
			SHEET 1 OF 1		

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	INITIAL PROTOTYPE BUILD	BY	DATE



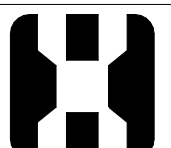
13	2	VPLE-232 (Browning)	Browning Ball Bearing Pillow Block
12	1	KM-170 (GAM)	GAM Servo Coupling (ø1.125 ID Each End)
11	1	BH2LB28-450TH4A	Brother Brakemotor
10	1	51-1086	10"x8"x6" NEMA 12 Hinged Enclosure
9	2		ø3/4"x11-5/8" Long Stabilizing bars
8	2 sets	See Below	Torrington Thrust Bearing Set
8a	1/Set	NTA-5266	Torrington Needle Roller CAGE Assembly
8b	2/Set	TRD-5266	Torrington Thrust Washer
7	1	82428319 (MSC)	Flange Nut
6	1	06891113 (MSC)	Flat Washer
5	1	P-WFMF-FTN-175-005	Lower Thrust bearing retaining CAP
4	1	P-WFMF-FTN-175-004	Angle Plate for Gear Motor Mount
3	1	P-WFMF-FTN-175-003	End Cap & Pillow Block Mounting Plate
2	1	P-WFMF-FTN-175-002	End Cap & Pivot Assembly Tightning Screw
1	1	P-WFMF-FTN-175-001	Main structure 4"x8"x1/2"Wallx21.5" Long rect tube
ITEM	QTY	PART NO.	DESCRIPTION

PARTS LIST

REV.	SIZE
A	D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.010 .XXX ±.005 .XXXX ±.0005 ANGULAR ±1/2° FRACTIONS ±1/64	MATERIAL ASSEMBLY	TREATMENT	FINISH
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DO NOT SCALE DRAWING	DRAWN J. YOUNG	DATE 1-18-02
CHECK	ENG HIELSCHER	
PROD		
QC		
MFG		
TOOLING		



HOMAC
MFG.
COMPANY

ORMOND BEACH, FL.

TITLE:
MIDDLE FRAME ASSEMBLY
3D PERSPECTIVE VIEW

DWG. NO.
A-WFMF-FTN-175-001

SCALE: NTS

SHEET 1 OF 1

1. REMOVE ALL BURRS AND SHARP EDGES.
NOTES:
UNLESS OTHERWISE NOTED

AutoCAD Standard Lineweights

mm	inch		ISO
0.00		<hr/>	
0.05	.002	<hr/>	
0.09	.003	<hr/>	
0.13	.005	<hr/>	
0.15	.006	<hr/>	
0.18	.007	<hr/>	×
0.20	.008	<hr/>	
0.25	.010	<hr/>	×
0.30	.012	<hr/>	
0.35	.014	<hr/>	×
0.40	.016	<hr/>	
0.50	.020	<hr/>	×
0.53	.021	<hr/>	
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0.70	.028	<hr/>	×
0.80	.031	<hr/>	
0.90	.035	<hr/>	
1.00	.039	<hr/>	×
1.06	.042	<hr/>	
1.20	.047	<hr/>	
1.40	.056	<hr/>	×
1.58	.062	<hr/>	
2.00	.078	<hr/>	×
2.11	.083	<hr/>	

AutoCAD Standard Lineweights

mm	inch		ISO
0.00		<hr/>	
0.05	.002	<hr/>	
0.09	.003	<hr/>	
0.13	.005	<hr/>	
0.15	.006	<hr/>	
0.18	.007	<hr/>	×
0.20	.008	<hr/>	
0.25	.010	<hr/>	×
0.30	.012	<hr/>	
0.35	.014	<hr/>	×
0.40	.016	<hr/>	
0.50	.020	<hr/>	×
0.53	.021	<hr/>	
0.60	.024	<hr/>	
0.70	.028	<hr/>	×
0.80	.031	<hr/>	
0.90	.035	<hr/>	×
1.00	.039	<hr/>	
1.06	.042	<hr/>	
1.20	.047	<hr/>	×
1.40	.056	<hr/>	
1.58	.062	<hr/>	
2.00	.078	<hr/>	×
2.11	.083	<hr/>	